MA5 Manual V5.3

Contents

1 KMS (Kronenburg Management Systems)

Kronenburg Management Systems (KMS) is a complete line of programmable engine control units (ECU), that offers you an extremely reliable and user-friendly system at a very competitive price. It gives you the possibility to manage all turbo and naturally aspirated Otto engines (engines in which the fuel mix is ignited via a spark plug) up to 10 cylinders.

An engine control unit is a type of electronic control unit that determines the amount of fuel, ignition timing and their parameters which is needed to keep an internal combustion engine running. It does this by reading values from multidimensional maps which contain values calculated by sensor devices monitoring the engine.

The programmable KMS ECU does not have a fixed behaviour, but can be (re)programmed by the user. Programmable ECU's are required when a significant modification has been made to a vehicle's engine. For example, adding a turbocharger, changing the camshaft profile or a conversion to an alternative fuel. In these situations, a programmable KMS ECU can be wired in. The KMS ECU's can be programmed/mapped with a laptop connected using a USB cable, while the engine is running.

The programmable ECU controls the amount of fuel to be injected into and ignition moment for each cylinder. This varies depending on the engine's RPM and the position of the gas pedal and/or the Manifold Absolute Pressure (MAP). This can be adjusted by bringing up a spreadsheet page on the laptop where each cell represents an intersection between a specific RPM value and a throttle position. In this cell a value corresponding to the amount of fuel injected can be entered. This spreadsheet is referred to as a fuel table or fuel map. The same way the ignition spreadsheet can be setup.

By modifying these values while monitoring the exhaust gas composition (best way is using a wide band lambda sensor) you can see if the engine runs rich or lean. This way you can find the optimal amount of fuel and optimal ignition moment needed for all possible combinations of RPM and throttle position/manifold absolute pressure. This process can be best carried out at a dynamometer, giving a controlled environment (without influence from outside) to work in. An engine or chassis dynamometer gives a more precise calibration for your (racing) applications.

The KMS MA5 ECU offers a self learning air fuel ratio control (lambda control) for most common types of oxygen sensors (Wideband/narrow band).

In addition to lambda control, this management system also provides the following functions: load-dependent boost pressure control, water injection control, (variable) launch control, power-shifting, (variable) A.L.S, idle control, rpm limiters, engine diagnostics, canbus etc.

This management system can be used as an independent injection/ignition system for virtually all types of Otto engine, but can also be used in combination with a standard engine management system. It can take over the standard injection/ignition at any desired engine speed, boost pressure or throttle valve position. Precise ignition and air/fuel mixture control leads to excellent drive- ability and low fuel consumption.

We advise to read the manual completely before starting. The set-up of the system software is kept as clear and simple as possible, so that even people with little computer experience will be able to use this system. Working with the software is simple, but if the settings are incorrectly configured, there is a serious risk of engine damage. In this manual there are warning signs ⚠ and notes that need your extra attention to bring this setup to a good end. We recommend you leave the programming to specialists.

Disconnect the battery cables when you're doing electrical work.

Disconnect the KMS ECU from the wiring harness connector when welding on the vehicle.

Make sure there are no fluid leaks and all connections are secured and/or tightened.

Wiring and fuel system components must be mounted away from heat sources or shielded if necessary.

Do not use a batterybooster or a 24V charger. Do not reverse the polarity of the battery or the charging unit. Do not change the battery with the engine running. The peak power supply could severely damage the KMS ECU and other electrical devices.

Avoid open sparks and flames near flammable substances.

Do not use unsuppressed spark plugs and leads. They can cause electromagnetic interference.

2 Software installation

The KMS Motor management software can be found at the download section on our website: kms.vankronenburg.nl/downloads

In case there is a firmware update for the MA5 available then you will need the KMS firmware downloader, this can also be found on our download section: kms.vankronenburg.nl/downloads

Once installed, the program is set to work via communication port COM1. If this port is already being used or not available, another communication port can be used. For the procedure to change the communication port, see Communicationport.

(USB connections have the most various numbers of communication ports, so make sure you've got the communication port right. For settings and finding the right communication port see Communicationport)
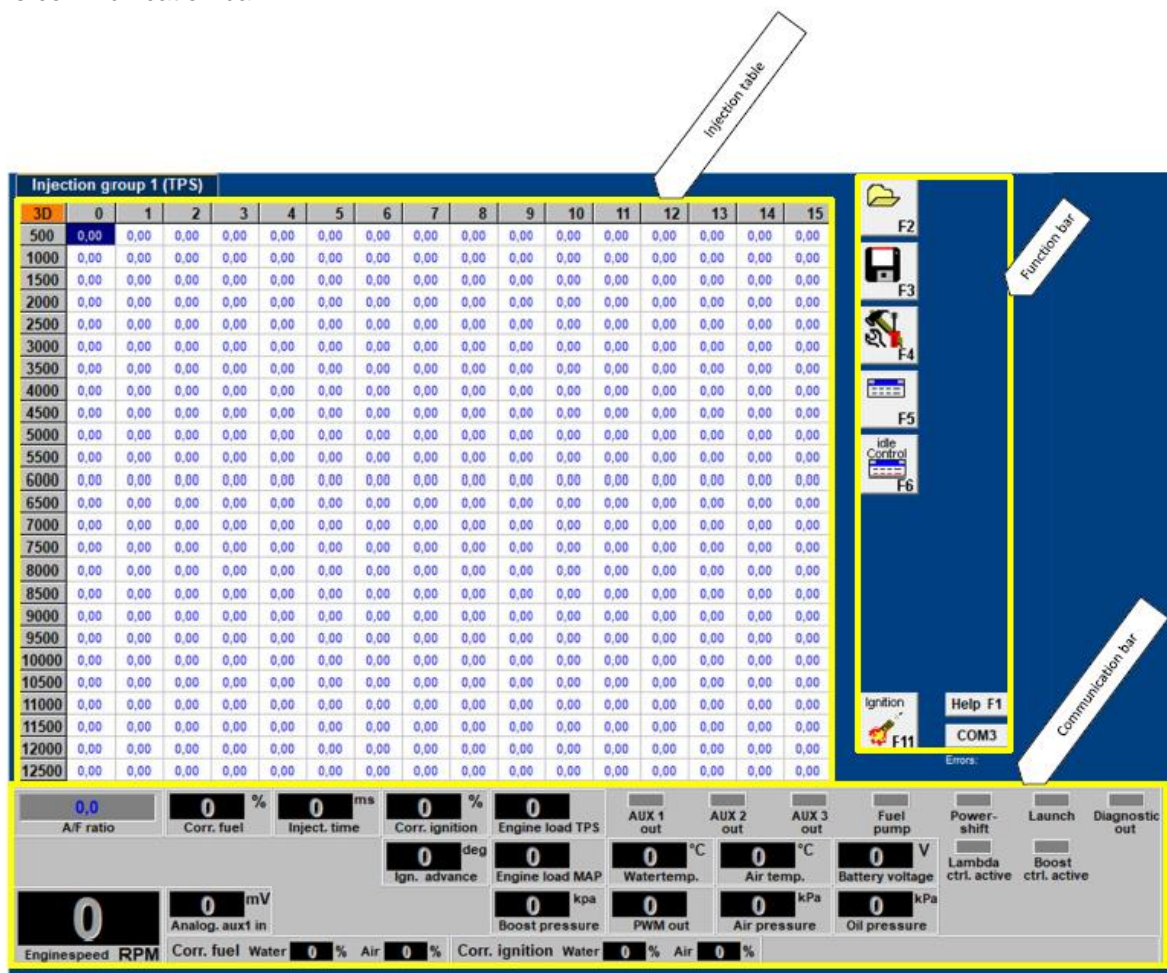
3 KMS software

3.1 Main Screen

When the program is started, the main screen will appear, which is composed of three parts:

The Injection table (can be switched to the Ignition table)

The function bar

The communication bar

These sections describe the possibilities and functions of the system.

3.1.1   The Injection or Ignition table

The part of the main screen consists of two spreadsheets (ignition and injection) of which only one is visible at a time. To toggle between the tables, use function key F11 or by pressing the Injection / Ignition key.

The spreadsheets are two-dimensional tables showing engine speed against engine load.
The engine speed range can stretch from 500 rpm to 20.000 rpm. Standard the screen stretches from 500 rpm to 12.500 rpm. This however can be changed (see RPM pickup). The RPM range is divided over 25 boxes. The engine load range is sub-divided into 16 boxes dividing the range that has been set for the engine load sensor. The rows and columns are shown in graphs (in the form of bar charts), when the left mouse button is clicked on an engine speed or a load value. For further information, see section Programming.

3.1.1.1   The injection characteristic diagram

In the injection characteristic diagram, figures can be entered that indicate the injector opening time per injection in ms. This means that at any engine speed and any engine load, the desired quantity of fuel can be injected.

Injection group 1 (TPS)

3D	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
1000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
1500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
2000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
2500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
3000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
3500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
4000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
4500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
5000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
5500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
6000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
6500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
7000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
7500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
8000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
8500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
9000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
9500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
10000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
10500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
11000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
11500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
12000	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
12500	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00

3.1.1.2   The ignition characteristic diagram

In the ignition spreadsheet, figures can be entered that indicate the ignition advance (in crankshaft degrees before TDC). This means that for any engine speed and any engine load, the desired ignition moment can be entered.
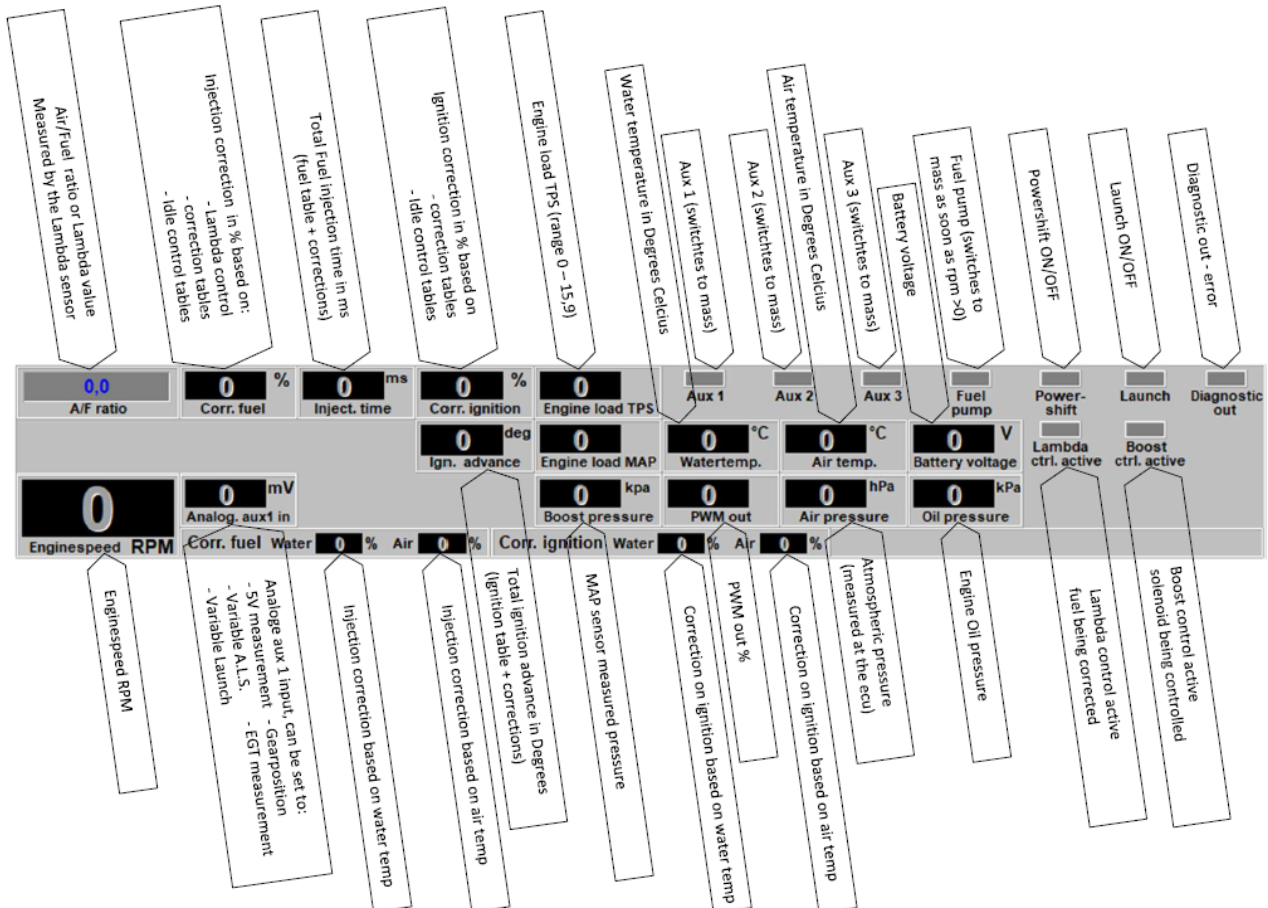
Ignition (TPS)

3D	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
1000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
1500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
2000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
2500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
3000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
3500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
4000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
4500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
5000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
5500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
6000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
6500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
7000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
7500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
8000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
8500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
9000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
9500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
10000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
10500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
11000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
11500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
12000	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
12500	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0

3.1.2 The communication bar

The horizontal bar at the bottom of the screen is the communication bar. If the system is connected to the COM or USB port of the PC and the power supply to the system is on, function key F10 can be used to activate the communication.
There are nine check lights in the communication bar, which indicate the status of the relevant outputs.
The following readings will show:

Top labels (left to right):
- Air/Fuel ratio or Lambda value Measured by the Lambda sensor
- Injection correction in % based on: - Lambda control - correction tables - Idle control tables
- Total Fuel injection time in ms (fuel table + corrections)
- Ignition correction in % based on - correction tables - Idle control tables
- Engine load TPS (range 0 – 15,9)
- Water temperature in Degrees Celcius
- Aux 1 (switchtes to mass)
- Aux 2 (switchtes to mass)
- Air temperature in Degrees Celcius
- Aux 3 (switchtes to mass)
- Battery voltage
- Fuel pump (switches to mass as soon as rpm >0)
- Powershift ON/OFF
- Launch ON/OFF
- Diagnostic out - error

Display fields:
| 0,0 | 0 % | 0 ms | 0 % | 0 | Aux 1 | Aux 2 | Aux 3 | Fuel pump | Power-shift | Launch | Diagnostic out |
| A/F ratio | Corr. fuel | Inject. time | Corr. ignition | Engine load TPS | | | | | | | |

| 0 deg | 0 | 0 °C | 0 °C | 0 V | Lambda ctrl. active | Boost ctrl. active |
| Ign. advance | Engine load MAP | Watertemp. | Air temp. | Battery voltage | | |

| 0 | 0 mV | 0 kpa | 0 | 0 hPa | 0 kPa |
| Enginespeed RPM | Analog. aux1 in | Boost pressure | PWM out | Air pressure | Oil pressure |

Corr. fuel Water 0 % Air 0 %   Corr. ignition Water 0 % Air 0 %

Bottom labels (left to right):
- Enginespeed RPM
- Analoge aux 1 input, can be set to: - 5V measurement - Variable A.L.S. - Variable Launch - Gearposition - EGT measurement
- Injection correction based on water temp
- Injection correction based on air temp
- Total ignition advance in Degrees (ignition table + corrections)
- MAP sensor measured pressure
- Correction on ignition based on water temp
- PWM out %
- Correction on ignition based on air temp
- Atmospheric pressure (measured at the ecu)
- Engine Oil pressure
- Lambda control active fuel being corrected
- Boost control active solenoid being controlled

These readings can be used to check whether the right sensors are being used and all settings are correct.

There is an option to get an enlarged picture of the lambda sensor reading by clicking on the display bar. An extra reading window will appear at the top of the screen.

Lambda

0,0
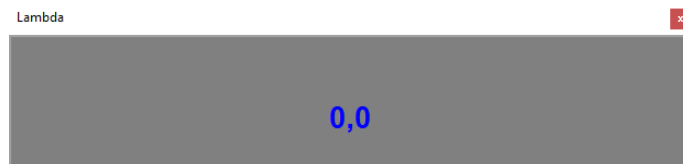
3.1.3 The function bar

The vertical bar on the right-hand side of the screen shows several function keys, which can be activated using the mouse arrow or the relevant function keys on the keyboard. An explanation on the different function keys is given in the following sections.

3.2 Open file

This function key enables a previously saved file to be retrieved from the hard disk, external hard drive, USB memory key, etc. The files can be recognized by a crown icon MA5 files have the extension *.m06.
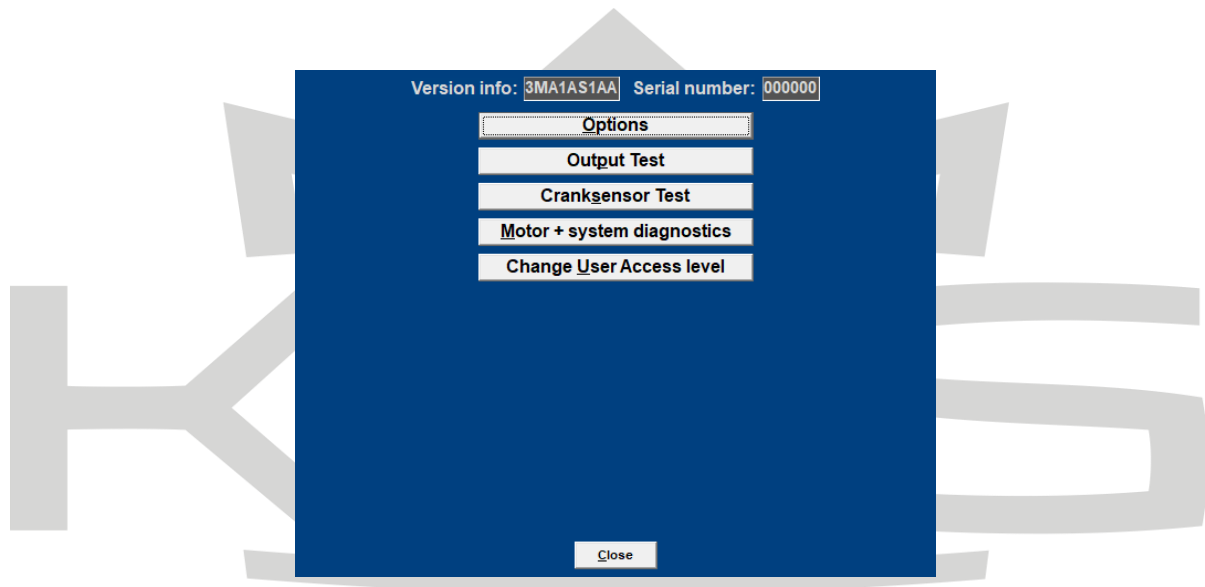
3.3 Save file

This function key is used to save modified files.
The names of these files automatically receive the extension.
MA5 files have the extension *.m06.

3.4 Options

When this function key is activated, a menu
will appear on the screen, which gives the option of several settings and tests.
The options will be explained in the following sections.

Version info: 3MA1AS1AA   Serial number: 000000

Options

Output Test

Cranksensor Test

Motor + system diagnostics

Change User Access level

Close

3.4.1 Options

If 'Options' is selected, a menu appears which lists several possible settings. These settings are described below.
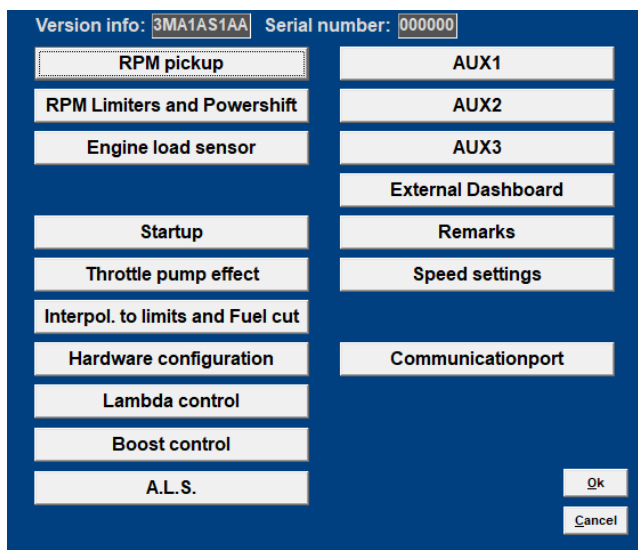
3.4.1.1 RPM pickup

In this menu, the settings for the crankshaft signal, the type of ignition and the injection frequency can be entered.

RPM Range:

By clicking on the function you can set the rpm range for the main parameter maps (minimum rpm is 500 and maximum is 20.000).
Standard the 25 rows are divided over a rpm range 12.500 rpm (example see left figure below). If your engine doesn't make more than 6.500 rpm, you can divide the 25 rows over this 6.500 rpm (example see right figure below). So the mapping will be more fine-tuned for this engine rpm range.

Crank pickup: You can enable the crank pickup and set the references.

Here you can select if your connected sensor is hall or inductive.
Hall sensor: a current runs through a thin Hall-plate. When this plate is undergoing a magnetic field a voltage arises between the two sides of the plate. When a tooth passes the plate the magnetic field changes.
Inductive sensor: consists of coil around constantly magnet. The change in magnetic field generates a current in the coil. When a tooth passes the coil with magnetic core the magnetic field changes. When a tooth is approaching the signal gets stronger. When a tooth is passed the signal gets weaker.
Difference is the Hall sensor generates a Voltage and the inductive sensor generates a current.

TIP: Measure the resistance between two pins by using a multimeter. When sensor is inductive the resistance should be between 0.5 kΩ and 2 kΩ. When the sensor uses a 3 pole connecter there should also be the resistance of 0.5 kΩ – 2 kΩ between two pins. The remaining pin is the shield of the sensor cable. If resistance is not measurable the sensor will be likely a Hall effect sensor.

Warning:

Do not use unsuppressed spark plugs and leads. They can cause electromagnetic interference.

Crank-type:

The rpm signal has to be delivered by an hall/inductive sensor using a rotating trigger pattern. The individual pattern types are listed under the pulldown menu. Not all trigger patterns are compatible with all engine types. Possible combinations are listed in this table. Some trigger patterns are shown in Appendix 1: Trigger pattern drawings.

When using a 60-2 trigger pattern the maximum engine speed is limited to 12.500 rpm.
We have for example a 150mm 60-2 trigger wheel available on our webshop, KMS partnumber KMI.01.602

When using a Hall-sensor, it is nescessary to use a convertor that will change the Hall-signal into an inductive signal (exception below). The convertor has KAC.17.001.

Ref. point:

The reference point (the position of the piston at the moment the first tooth after the missing tooth/teeth passes the sensor) of the crank pickup sensor can be set between 0 and 180 degrees before TDC (for most engines recommended between 70-120degree). The position of the reference point in the software must be checked. Mark the TDC on the crankshaft pulley or flywheel. Check with a timing light the degrees when igniting on cylinder 1 in TDC with a static engine speed. If the ignition advance set in the software deviates from the measurement with the timing light, than you have to correct the reference point in the software.

TIP: set for the complete rpm-range the ignition advance map to 10 degrees. The ignition advance read out on the software screen will be stable and doesn't change when your engine speed varies a bit.

For example your reference point set in the software is 90 degrees. The ignition advance 10 degrees at 1000 rpm. Checking with the timing light on cylinder 1 gives you 5 degrees ignition advance. That's a deviation of 5 degrees which must be corrected on the reference point. The correct reference point is 90 – 5 = 85 degrees.

Warning:

When using wasted spark the read out on the timing light must be divided by 2. A timing light displaying 20 degrees advance with wasted spark is in reality 10 degrees ignition advance.

Coil on time:

A coil should be charged before every discharge (plug spark). The coil charging time is indicated in ms. It should normally be 1.4 to 3.5 ms depending on the type of coil. Longer coil charging leads to unnecessarily high power consumption and heat development, shortening the service life of the coil.

Warning:

The coils can only be operated via a driver circuit. If the computer is connected to the coil directly, the ECU can get damaged beyond repair. Many modern coils feature a built-in driver stage. However, if a coil without an integrated driver stage is used, the separate KMS ignition driver module with part number 01-01-04-0001 will be needed.

Dis-coil:

The choice is between dis-coil (wasted spark) and single coil control (rotor and distributor cap). If you have a dis-coil (and also when using coil per plug wasted spark) the box has to be ticked.
If you use a rotor with distributor cap you need to deselect the Dis-coil tick box.

Tacho output:

Select the amount of cylinders of the vehicle. You can choose between 4, 5, 6, 8 and 10 cylinders. For a 1, 2 choose 4 cylinders. For a 3 cylinder choose 6 cylinder.

Warning:

For adaptation to a 5, 8 or 10 cylinder configuration, ensure that the 'No. of cylinders' has been specified correctly before connecting the coils. If the coils are connected with the numbers of cylinders incorrectly set, the coils (via output 4 and 5) can get seriously damaged.

Firing tooth under 500 rpm:

This is for setting the number of teeth before TDC at which an ignition impulse is given (under 500 rpm). Keep this number as low as possible to prevent backfiring when the engine is started. For engines with a high compression ratio it is recommended not to set this to a number higher than 1.

Injection in 'x' stroke mode:

The injection frequency (x) can be set to:

2 times per crankshaft revolution $\quad\quad\quad\quad$ (x = 1)

1 time per crankshaft revolution $\quad\quad\quad\quad$ (x = 2)

1 time per two crankshaft revolutions $\quad\quad\quad$ (x = 4)

Normally, it is recommended to select the 4-stroke setting.

3.4.1.2 RPM limiters and PowerShift

Standard Limiters

This menu can be used to set various speed limiters and Power Shift.
The standard limiters include a soft and a hard limiter. The soft limiter stops ignition partially so that power is lost. The hard limiter switches off ignition completely.
For the KMS MA5 management system the maximum rpm limiter is 20.000 rpm *

*: with a 60-2 crank trigger pattern the maximum engine speed is limited to 12.500 rpm.
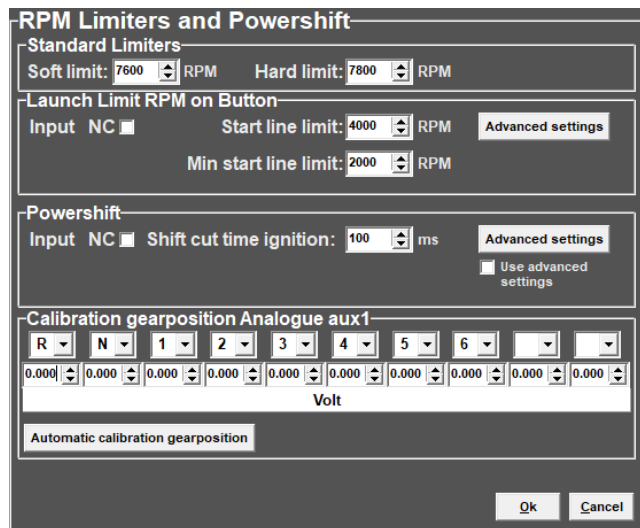
Launch Limit RPM on button

At launch limit an extra limiter (start line) can be set which is activated, for instance, by a button that connects pin 16 (connector 2) to the ground. Depending on the type of button, NC (normally closed) or NO (normally open), 'Input NC' will have to be ticked or not. If the NO type is used (recommended) do not tick the box. There is also the possibility to set an extra launch limiter which makes it possible to make the launch limiter variable between these two rpm's by connecting a potentiometer signal to the analog aux input, which can be configured for this function, see Hardware configuration. The potentiometer must have a range between 1 kΩ and 47 kΩ. The 5V and ground for the potentiometer are available from the 5V/ground sensor supply. The signal of the potentiometer must be connected to the Analog Aux 1.
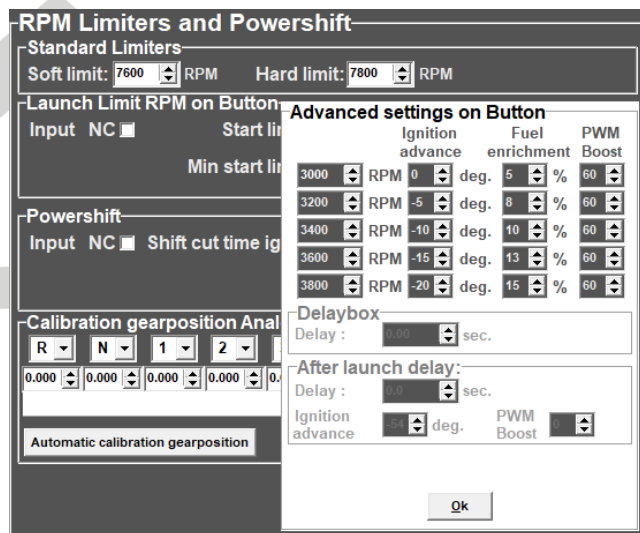
Advanced settings:

This can be used to build up boost pressure before start. 'Advanced settings' gives the possibility of setting a fixed ignition moment (between 54 degrees before and 54 degrees after TDC. After TDC is indicated by a negative number), fixed fuel enrichment and fixed PWM boost for several ascending engine speeds. This enables a high boost pressure to be built up in turbocharged engines without further increasing the engine speed. Additional fuel enrichment can be set when launch control is activated, this is needed to cool the engine. During activation lambda-control is switched off. Should the engine speed increase in spite of 'ignition retard', the startline limiter will intervene by stopping ignition and injection. The boost pressure can also be limited during launch by setting the duty-cycle (PWM-value) of the boost control-solenoid.

Warning:

When ignition retard is applied, the temperature of the exhaust gasses may rise so high that the exhaust valves, exhaust manifold and turbocharger will be damaged. We recommend you to activate this function for no longer than a few seconds!

Powershift

Powershift is a function that can be used for changing gear in sequential gearboxes.
A switch on the gearbox shifter enables the engine output to be briefly interrupted, so that a gear change can be made with the throttle valve fully open. This minimizes the duration of gear-change. The duration of the interruption can be set to a maximum of 200 ms. Depending on the type of switch, NO (recommended) or NC, the 'NC' box should be ticked. If the 'use advance settings' control box is selected, the 'advanced settings' menu must be set.

Advanced settings:

In this menu you can adjust the shift time for each gear. However, a position sensor must be present on the transmission housing for this purpose. In this menu, you can then specify the ascending output voltages corresponding to the various gears. This can be set manually or automatically. The voltage range is 0 to 5V.

Cut time: Here you can set the desired ignition cut time for each gear(change) position. The ignition will be interrupted for the time set here.

Delay time: At the moment the Power-shift switch is activated, it is often desirable to have a short delay before the switch takes effect. This is because some resistance is required to build sufficient power for sequential shifting (charasteristic of sequential gearbox).
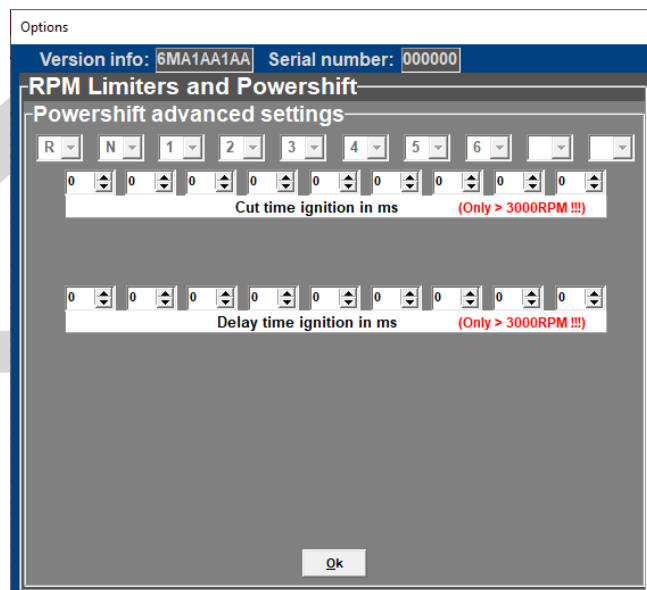
3.4.1.3 Engine load sensor

Two engine load sensors called 'Engine load 1' (for TPS = throttle position sensor) and 'Engine load 2' (for MAP = manifold absolute pressure sensor) can be connected. Even a MAF sensor (mass air flow meter) can be connected (not recommended). Please note that certain combinations will result in the exclusion of some options.
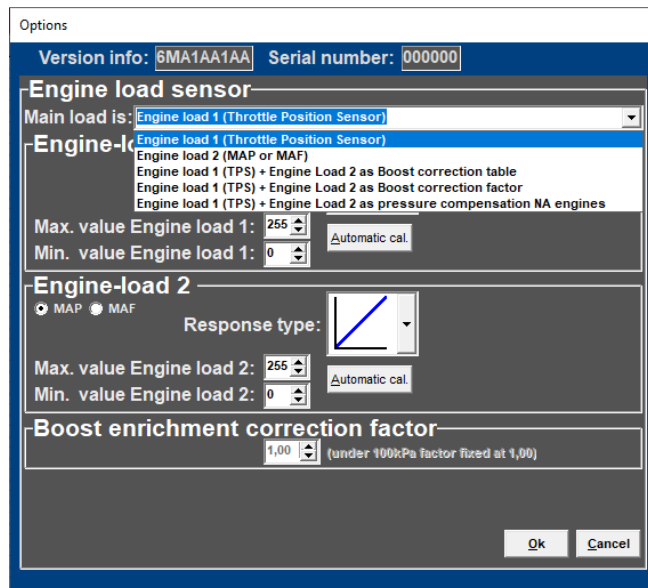
The use of two load sensors for most N/A and all turbo-charged engines is higly recommended.
Some settings in the software are always related to TPS and some to the MAP-sensor. However there is the possibility to select on which sensor (TPS, MAP, combination TPS/MAP) the main load tables are linked to. In the picture on the side you can see all the possible combinations.

The possible combinations are explained below.

Engine load 1 (Throttle Position Sensor)
All the load tables included lambda target are linked to TPS value.
This is normally used for N/A engines with throttle bodies.

Engine load 2 (MAP or MAF)
All the load tables included lambda target are linked to MAP or MAF value.
This is normally used for turbo/supercharged engines .

Engine load 1 (TPS) + Engine load 2 as Boost correction table
this function is not available for the MA5.

Engine load 1 (TPS) + Engine load 2 as Boost correction factor
The ignition load table and lambda target are linked to MAP value (the ignition table for a turbocharged and supercharged engine should always be linked to MAP). The injection table however is linked to TPS and works in combination with the boost correction factor to determine the main fuel injection time.

TPS + MAP as boost correction factor
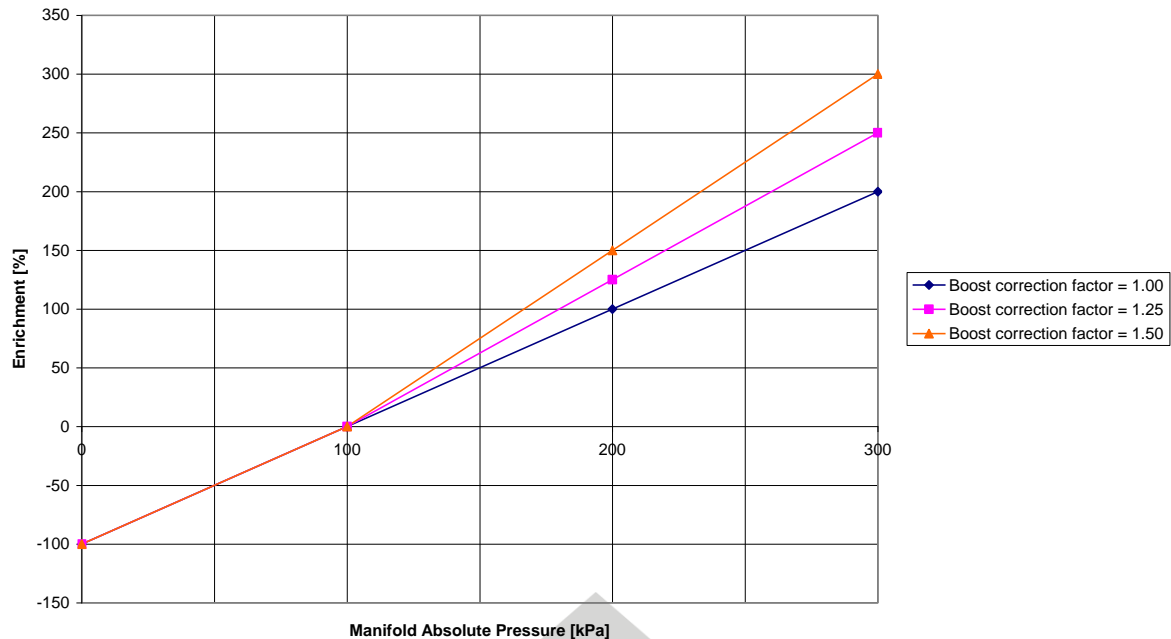
In the figure above, you can see an example of how different boost correction factors influence the enrichment percentage and injection time. So if the injection time in the complete injection table is set at 10 ms and correction factor set on 1.00 the injection time increases with 10ms/100kPa what results in a injection time of 20 ms at 200 kPa (1 bar boost) and 30 ms at 300 kPa (2 bar boost). With the correction factor set on 1.25 this is 1.25 x 10 ms = 12.5ms/100kPa and thus giving an injection time of 22,5 ms at 200 kPa (1 bar boost) and 35 ms at 300 kPa (2 bar boost). Unregarded the correction factor the negative fuel enrichment (under 100 kPa) will always be at a 1:1 ratio.
So if engine runs on 50 kPa (0,5 bar vacuum) the injection value will be 50% of 10 ms = 5 ms.

TIP: Try to start the engine with the complete fuel map at the same injection time (4 - 12 ms depending on the injector size) and the boost correction factor set on 1.25. Try to get the engine running smooth with changing the complete fuel map (all cells at once) with positive or negative percentage (using the edit menu). If lambda control is active and the engine is at normal operating temperature you can start programming (the separated cells in) the fuel map with the boost pressure (set) as low as possible. After the injection table is mapped at low boost, the next step is to raise the boost level in steps to the desired boost pressure. Check your fuel correction again. Now don't correct the injection table with this percentage but correct your boost correction factor with this percentage.

Engine load 1 (TPS) + Engine load 2 as pressure compensation NA engines
All the load tables included lambda target and correction tables are linked to TPS value. The injection tables are compensated for the manifold absolute pressure. Engines with standard manifolds often have bypasses and/or solenoids for situations when extra air is needed. This extra air isn't compensated with fuel when only linking to TPS.
The injection table (TPS v RPM) gets corrected with 1% per 1 kPa of MAP pressure offset from 100 kPa. So if the injection time in the complete injection table is set at 10 ms, the injection time decreases with 1ms/10kPa. What results in a injection time of 7.5 ms at 75 kPa. If the engine runs on 50 kPa (0.5 bar vacuum) the injection value will be 50% of 10 ms = 5 ms.
This is used for N/A engines.

Engine load sensor calibration:

The engine load sensor connected to the system will have to be calibrated.
The range within which the sensor operates can be set here. A load sensor issues a voltage of 0 to 5V. The range is divided into 8 bits (256 steps). In practice a load sensor does not run through its full range. For this5 reason, the upper and lower limits must be set, so that the 16 columns in the spreadsheets can be best utilized.

There are two ways of calibrating the load sensor:

Automatic calibration

Manual calibration

Automatic calibration. When a throttle valve potentiometer is used, it is easy to opt for automatic calibration. Select 'Automatic cal.' and then keep the throttle valve in rest position, pressing OK.
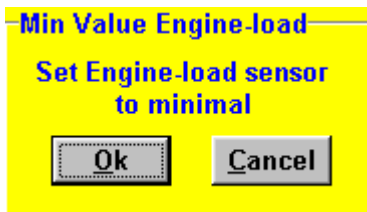
Then turn the throttle valve to full load and press OK again.
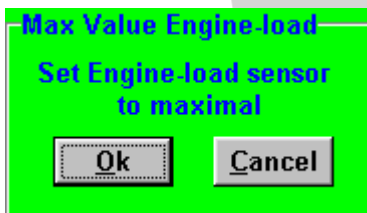
The minimum and maximum values of the throttle positions will now be shown.
A warning will appear if automatic calibration cannot be finished correctly. For possible causes, see 'Troubleshooting'.
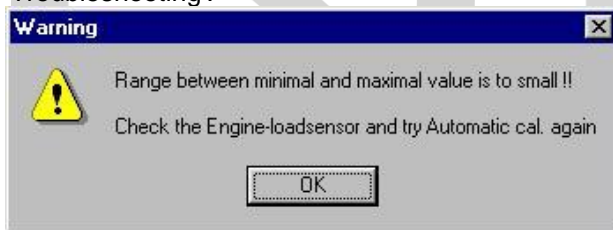
Manual calibration. When a map sensor or an air mass sensor is used, automatic calibration is not easy, because the minimum and maximum output signals of the sensor are not known before the engine has run. We recommend filling in the figures by hand, making sure that the output signal of the sensor under any engine operating condition is between the two figures set.

Tip: first set the minimum value 15 and the maximum value 250. If you use a KMS 400 kPa Map sensor there are recommended settings for the calibration on the datasheet of the sensor.

Not all load sensors emit signals that are linear with the engine load. For this reason the system offers the possibility to choose between three load characteristics. This enables the upper/lower areas to be made more sensitive or less sensitive.
The three load characteristics are linear, logarithmic and e-log and are explained in an overview on below.

Image	Definition	Function	Application
	Linear	The load steps are divided in proportion to the signal.	MAP-sensor
	Logarithmic	At lower loads the load signal is divided over a smaller number of steps and at higher loads it is divided over a larger number of steps.	Air mass sensor
	e-log	The action is opposite to that of the logarithmic parabola.	Single Throttle body setup

3.4.1.4   Start-up

When the engine is started, a certain quantity of extra fuel (in most cases dependent on the coolant temperature) will have to be injected to ensure proper firing of the engine. There is a possibility of giving a start-up injection impulse and start-up enrichment. The start-up injection impulse is given once, at the moment the first crankshaft signal is registered.
After the start-up injection impulse, the injection periods shown in the injection graph will be adhered to. As long as the engine speed is lower than 500 rpm, the quantity of injected fuel shown in the first row applies. Proper firing of the engine often requires more fuel (depending on coolant temperature) than the quantity needed when the engine is already running at the same engine speed. This extra enrichment can be entered in the table for the duration of a certain amount of crankshaft rotations. There are four coolant temperature ranges for which an enrichment table can be completed. The additional enrichment (%) in the table can be set during the input of the rpm range. An enrichment map and a startup-pulse can be filled in for four coolant temperature ranges. Above the highest temperature the normal startup pulse will be used.
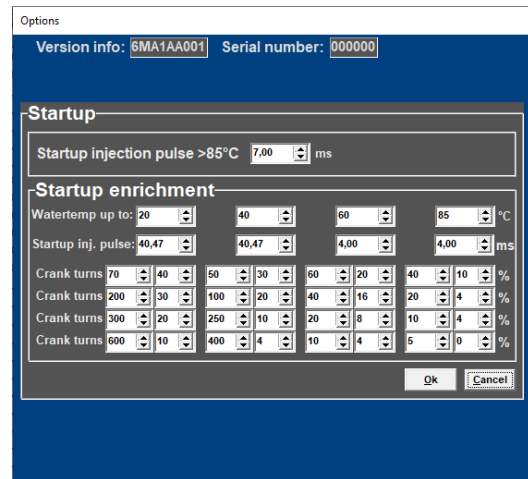
3.4.1.5   Throttle pump effect

When the throttle valve is opened, the engine will draw in more air and therefore need more fuel to keep the mix ratio at a constant level. As air is a gaseous substance, it will reach the inlet valve earlier than the liquid fuel, which because of its higher inertia needs more time to accelerate. As a result, there will briefly be a weak mix, causing the engine to 'hesitate'. The faster the throttle valve is opened, the greater this effect will be. To neutralise the effect of fuel having a higher inertia than air, acceleration enrichment can be applied. This means that, depending on the throttle valve opening speed, extra fuel is injected. This prevents the formation of a poor mixture.
There are two types of acceleration enrichment (these can be set on/off separately). We recommend to use 'Type 2' acceleration enrichment.
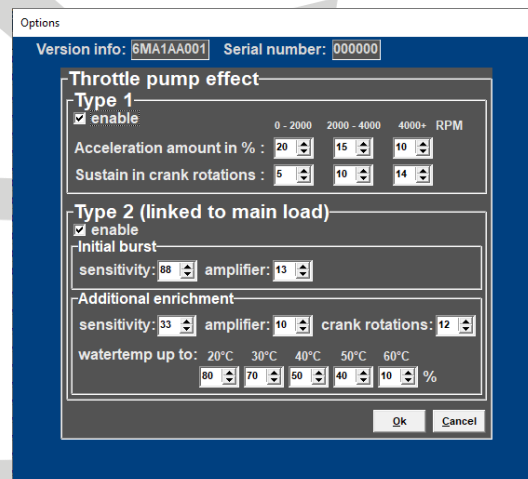
Type 1:

The quantity of extra fuel to be injected can be set for the three engine speed ranges indicated. The duration of enrichment can be set by entering the number of crankshaft rotations. The acceleration enrichment will automatically decrease at lower throttle valve opening speeds. Acceleration enrichment type 1 is always linked to 'Engine load 1'.
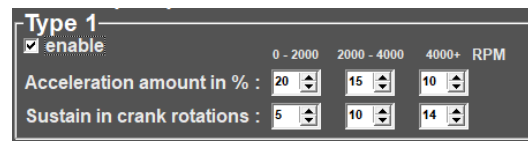
Type 2:

With most engines it is recommended to use only this acceleration type 2. However type 2 can be combined with type 1 (for some engines useful).

Acceleration enrichment type 2 is always linked to main engine load.

The initial burst is one pulse that is directly injected when needed no matter what crank position and will intervene to avoid a short lean mixture. The sensitivity is linked to opening speed of the throttle. A low value for sensitivity means that the initial burst won't occur fast, a high throttle opening speed is needed. For a high sensitivity value a lower throttle opening speed is needed for initial burst enrichment to occur. The amplifier is more or less a factor for the amount of fuel injected. A higher amplifier results in more enrichment.

Additional enrichment follows after the initial burst. After the initial burst, the mixture briefly can get lean again. More enrichment is needed. You can choose how many rotations the additional enrichment is needed. The amount of extra fuel will slowly decrease during these rotations. Sensitivity and the amplifier function the same as they do with the initial burst. The additional enrichment can be increased by a percentage for the water temperature. More enrichment is needed with a low water temperature.

The figure on the right gives an indication of how these two types of enrichments affect the mixture, when suddenly the throttle valve is opened.

Throttle pump effect

- No enrichment
- Initial burst
- Initial burst + Additional enrichment
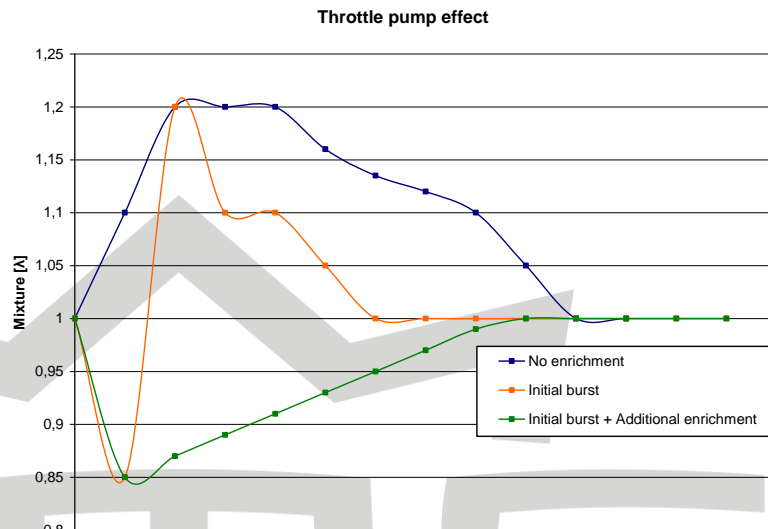
3.4.1.6 Interpol. to limits and Fuel cut

This function can disable the interpolation between values of the fuel map when the outer limits of the map are 0.0. This enables a safe engine speed limiter to be set or to stop injection entirely when the accelerator is released. In the case of the speed limiter, the engine can be prevented from running on an increasingly poor fuel air mix, which might cause engine damage. This does not apply when the speed limiters are set to a lower maximum engine speed. We recommend to use the standard limiters (see also section:RPM limiters and PowerShift)

3.4.1.7   Hardware configuration

This is for the configurable in-and outputs.
The following functions can be set up here:

Digital input
Here you can select if you want to use this input for a
Airco switch or powershift input.
Further configuration can be done with the Idle control

Analog Aux input
The analog input may be used to measure a variable
signal, the following types can connected:
-   5V, measuring 0 – 5 Volt.
-   15V, measuring 0 – 15 Volt.
-   Variable A.L.S. (Anti Lag System) can be setup
    under A.L.S.
-   Variable Launch control and Gearposition can
    be setup under RPM limiters and PowerShift.
-   EGT, for connecting an analogue EGT kit with
    display. This value can be used for fault
    detection and switching an AUX (1 to 3) output.

Air pressure compensation
Mostly used for driving at higher altitudes, injection
times are compensated for the lesser oxygen available.
You can choose from three options here:
-   Off , no compensation on air pressure
-   External, using a 75-120kPa KMS pressure
    sensor on the MAP input
-   Internal, if available this can be selected to use
    the ECU internal pressure sensor.

With the Air pressure compensation is set to active (External or Internal) the correction table for Air-
pressure in Mbar is active. See Correction tables

Diagnostic output:

This is an option to check whether the lambda control is still active. When you attach the ground of a
diagnostic light to one of these aux's, the light will go on when the lambda control is deactivated due to
error.

ALS output:

Select the required output for ALS. The maximum current through this output is 1A. See also section
A.L.S.

Oil pressure sensor:

The KMS oil pressure sensor is the 1010 kPa sensor (part number KSE.02.010) This sensor, and all
other types of pressure sensors, can be calibrated here by setting the offset and gain. See the KMS oil
pressure sensor 1010kpa manual for more information.

MAP sensor:

Any KMS MAP sensor may be used with the MA5.
Depending on the type used fill in the correct calibration values for 3.75V and 1.25V.
Values can be found in the documents supplied with the MAP sensor.
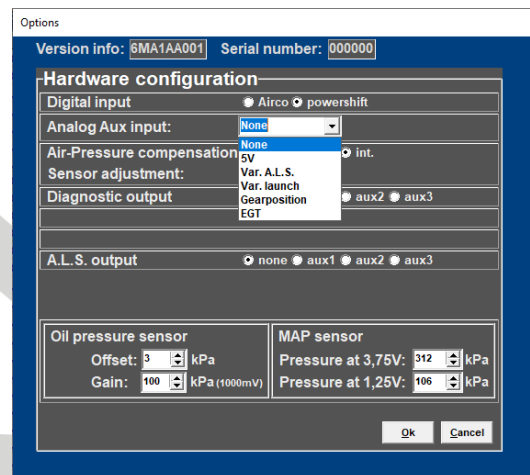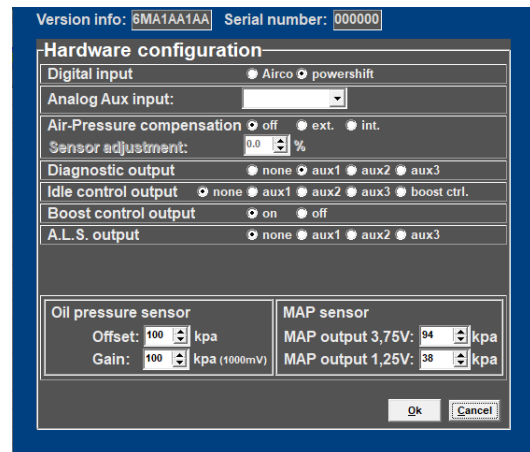
3.4.1.8 Lambda-control

A standard (narrow band) BOSCH lambda sensor or one of the KMS Lambda controllers (recommended) can be connected to the system. Select the relevant lambda sensor in the menu (top left).
When the engine is running, the A/F ratio/lambda ratio will show in the communication bar.

Adjustment of air fuel ratio feedback control

Lambda controller type:

Via this menu you can specify the lambda sensor/controller in use. For wideband sensors, the input signal is via the included controller, while standard narrow band BOSCH lambda sensors can be connected directly to the ECU.
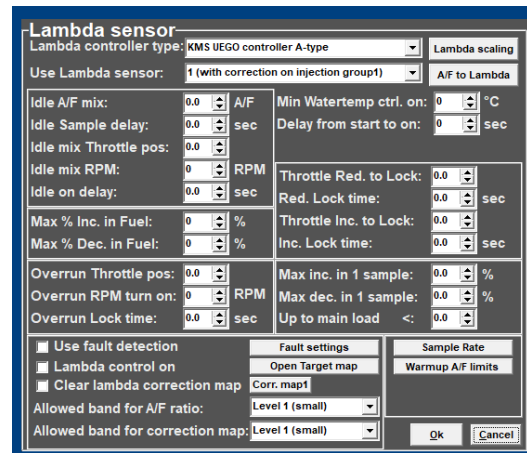
Warning:

When you have a KMS UEGO Display controller you can choose 3 different types of output signal (type a,b and c). Always check if the output type is the same as selected in this software.

Use Lambda sensor:

1 (with correction on injection group 1): the only option for using a MA5.
Remaining options only work for the MA6 or MD35.

Lambda scaling:

In this menu the values of the different types of sensors/controllers are visible (not adjustable). The KMS UEGO Lambda controllers are pre-calibrated.

A/F to Lambda (or vice versa):

All the ECU's are standard set to A/F ratio. You can change all the settings of your ECU to Lambda values. All values will be converted. It is always possible to switch back to A/F ratio.
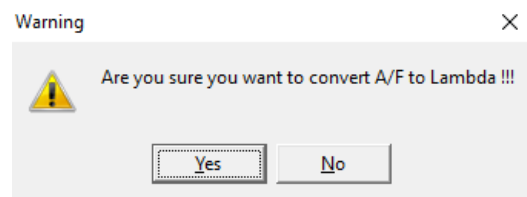
When you switch between A/F and Lambda, these settings have to be saved in the ECU. The KMS software will do this automatically. When 'yes' is selected in the pop-up screen, the software will start downloading to the ECU. It will automatically lock the setting after downloading.

Idle A/F mix:

For inputting the desired A/F ratio for idle rpm.
The range is limited by 'idle mix Throttle pos' and 'idle mix RPM' which will be explained later.

Idle A/F mix	14,7	A/F
Idle Sample delay:	0,7	sec
Idle mix Throttle pos:	0,6	
Idle mix RPM:	2200	RPM
Idle on delay:	1,3	sec

Idle Sample delay:

During idle rpm, the sampling rate needs to be much lower (for smooth engine operation). This parameter sets the time span between two measurements. Recommended value: 0.5 - 1.0 sec.

Idle mix Throttle pos:

When the throttle angle decreases under the threshold set here, this is considered as idle. In other words, the sampling or measurement frequency becomes dependent on the value set under 'Idle Sample delay' while the A/F ratio adopts the desired value of the 'Idle A/F mix'.
Recommended value: 0.5 - 2.0 TPS-value

Idle mix RPM:

When the engine speed decreases under the threshold set here, this is considered as idle. In other words, the sampling or measurement frequency becomes dependent on the value set under 'Idle Sample delay' while the A/F ratio adopts the desired value of the 'Idle A/F mix'.
Recommended value: ±500 rpm higher than idle rpm.

Idle on delay:

This value specifies the delay before the ECU reactivates the A/F ratio feedback control after an engine has returned to idle. In this way idle rpm can stabilize first before the A/F feedback control takes effect.
Recommended value: 0.5 - 1.5 sec.

Max % inc. in Fuel:

Specifies the maximum positive (increase) injection compensation.

Max % Inc. in Fuel:	40	%
Max % Dec. in Fuel:	35	%

Max % dec. In Fuel:

Specifies the maximum negative (decrease) injection compensation

Overrun Throttle pos:

Below certain throttle positions, combustion changes to such an extent that the exhaust gas contains a relatively high amount of oxygen. A lean mixture is registered by the lambda sensor, although that is not

Overrun Throttle pos:	0,5	
Overrun RPM turn on:	1700	RPM
Overrun Lock time:	1,0	sec

necessarily the case. Under these conditions it is therefore preferable to deactivate the air fuel ratio control loop.
When the throttle position is less than this value (TPS) input here, the air fuel ratio feedback control will be deactivated. Make sure this value is always set higher than the Fuel Cut Off value. For example a value between 0.5 - 1.5 (depending on your FCO-value).

Overrun RPM turn on:

In case of overrun (TPS < overrun throttle position) with the engine speed below a certain threshold, it is desirable to activate the air fuel ratio feedback control again. This will usually have to be set to an rpm of 200 to 1000 above idle rpm.
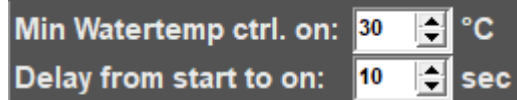
Overrun Lock time:

When an engine recovers from throttle overrun, it is usually necessary to wait a while before reactivating the A/F ratio feedback control in order to allow the engine to stabilize. This delay can be input here.
Recommended 0.3 - 1.0 sec.

Minimum watertemp control on:

The coolant temperature above which the A/F ratio feedback
control activates. If a KMS UEGO lambda controller is used, the
lambda control can already be activated at cold water
temperatures. If your using a standard BOSCH lambda sensor (narrow band) is used, it is recommended to activate the lambda control only above a water temperature of 60°Celsius.

| Min Watertemp ctrl. on: | 30 | ÷ | °C |
| Delay from start to on: | 10 | ÷ | sec |

Delay from start to on:

Oxygen sensors require a certain warm-up time after engine start.
During this warm-up period, the A/F ratio feedback control cannot function. The warm-up period in seconds can be set here.
KMS UEGO recommended time: 10 - 15 sec.
Standard BOSCH recommended time: 20 - 30 sec.
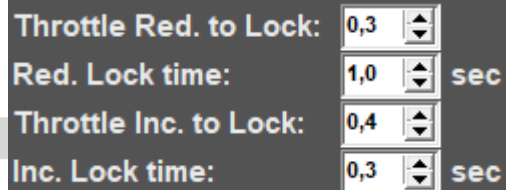
Throttle Red. To Lock:

During rapid reduction of the throttle position (without entering throttle overrun state) the air fuel ratio feedback control has to be deactivated in most engines. At a certain deceleration speed the lambda-signal is disturbed due to less efficient combustion.

Throttle Red. to Lock:	0,3	÷	
Red. Lock time:	1,0	÷	sec
Throttle Inc. to Lock:	0,4	÷	
Inc. Lock time:	0,3	÷	sec

Here you can specify the decreasing rate that triggers the de-activation of the lambda control. The value input here represents the decrease in engine load between 30 ms.
Recommended value: 0.3 - 1.0

Red. Lock time:

If the A/F ratio feedback control has switched off during rapid deceleration, the control loop will close again (if the throttle position stabilizes or increases again) after a time specified here.
Recommended: 0.5 - 1.0 sec.

Throttle Inc. To Lock:

During rapid increase of throttle position the air fuel ratio feedback control has to be deactivated in most engines. Here you can specify the increasing rate that triggers the de-activation of the lambda control. The value input here represents the increase in engine load between 30 ms.
Recommended value: 0.3 - 1.0

Inc. Lock time:

If the A/F ratio feedback control has switched off during rapid acceleration, the control loop will close after a time specified here.
Recommended: 0.3 - 1.0 sec.

Max inc. in 1 sample:

Specifies the maximum positive injection compensation between two samples as a percentage. If 0.0 is set in here this function is not active.
For example: if the sample rate is set on 10 samples per second. The maximum increase in 1 sample is set on 0.5. Then the lambda control can only compensate 10 x 0.5 = 5% fuel increase per second.

Max inc. in 1 sample:	1,0	%
Max dec. in 1 sample:	1,0	%
Up to main load <:	4,0	
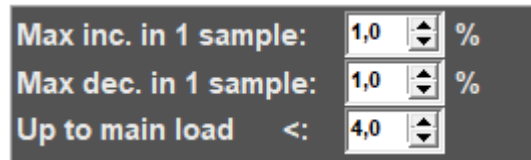
Max dec. in 1 sample:

Specifies the maximum negative injection compensation between two samples as a percentage. If 0.0 is set in here this function is not active.
For example: if the sample rate is set on 10 samples per second. The maximum decrease in 1 sample is set on 0.5%. Then the lambda control can only compensate 10 x 0.5 = 5% fuel decrease per second.

Up to main load <:

Above this main load value, there is no limit on the compensation between two samples. If 0.0 is set in here this function is not active.
Recommended is to set this value after the engine is properly mapped, and to a value of 4.0 - 6.0.
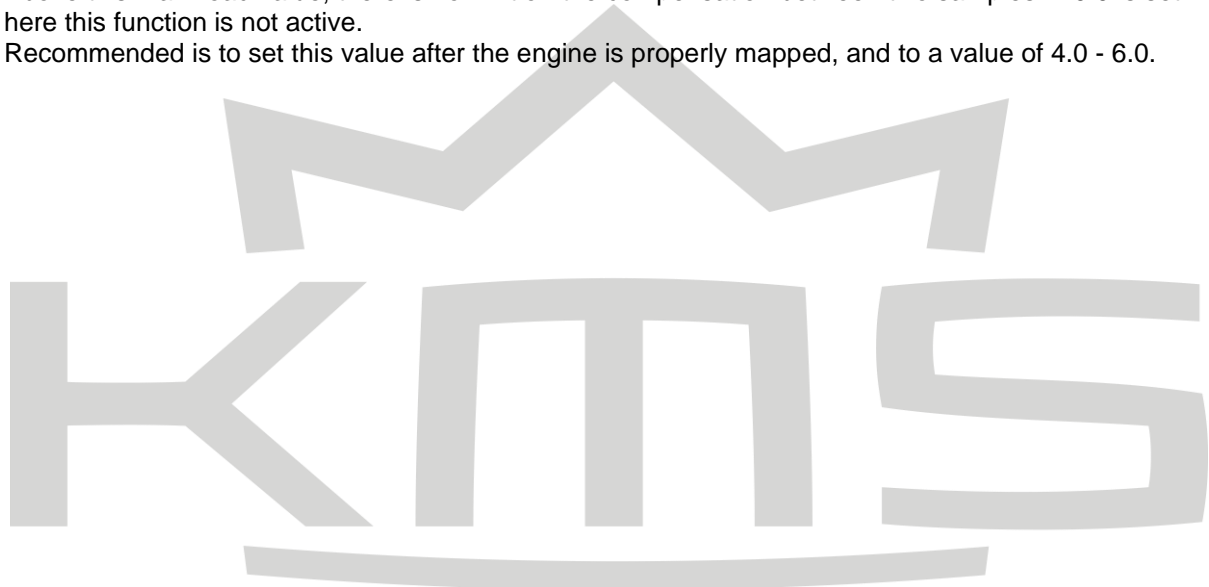
Fault settings

Increase A/F target to:

When engine load and a certain air temperature exceed both the values set under 'Air-temp' and 'Engine-load', the whole 'lambda target map' can be increased or decreased by the value set under 'increase A/F target with'.
Recommended: -0.2 - -1.0.

When engine load and a certain exhaust gas temperature exceed both the values set under 'EGT' and 'Engine-load', the whole 'lambda target map' can be increased by the value set under 'increase A/F target with'.
Recommended: -0.5 - -1.5.

Set Max Dec. in Fuel:

Here you can input a maximum negative injection correction when the coolant temperature exceeds a certain setting. This parameter can be used as protection against engine overheating. If supplementary enrichment has been set in the coolant temperature compensation table for high water temperatures in order to protect the engine, this parameters of this function can help prevent the A/F ratio feedback control from curtailing supplementary enrichment.

Min. Fluctuation at warm-up:

Before the A/F ratio feedback control will activate, the oxygen sensor signal first has to fluctuate with the amplitude set here. This is a way to recognize if the lambda sensor is connected and working.
Recommended: 0.2 - 0.5.

Max. time at max. increase:

Here you can input the maximum permissible time for the A/F ratio feedback control to be set to maximum positive correction. After this time span the lambda-control will shut down.
If set to 0.0 this function will not be active.
Recommended time: 3 - 10 sec.

Max. time at max. decrease:

Here you can input the maximum permissible time for the A/F ratio feedback control to be set to maximum negative correction. After this time span the lambda-control will shut down.
If set to 0.0 this function will not be active.
Recommended time: 3 - 10 sec.

If Error on A/F-sensor inc. Fuel by:

Here you can input a compensation value (as a percentage) in case of lambda shut down due to error. This can be used as a protection for the engine against running a too lean mixture.
Recommended value: 3 - 10%

Target map

The A/F target map constitutes the same map structure used in the parameter maps for fuel/ignition. The values input here constitute the target A/F ratio. The A/F ratio feedback or lambda control will strive in each map position to control the A/F ratio towards this target value. This means that you can drive with minimized consumption in the partial load range and fulfill the requirements of emission laws. Towards a full load a richer A/F mixture can be automatically delivered, for the benefit of power and cooling capacity of the engine. The adaptation of values in the target map works in the same way as with the main maps (ignition/injection). When you input 0 in a frame, the A/F ratio feedback control will not be active in the relevant range.

In the figure on the left side is a recommended target map shown for a N/A engine. Next to that (on the right) is a recommended target map shown for a turbocharged engine.

Lambda Target map in A/F (MAP)

3D	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
500	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
800	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
1000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
1250	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
1500	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
1750	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
2000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
2250	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
2500	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
2750	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
3000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	14,0	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
3250	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,9	13,7	13,5	13,3	13,1	12,9	12,6	12,5	12,5
3500	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,9	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
3750	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
4000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
4250	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
4500	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
4750	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
5000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
5250	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
6000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
7000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
8000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
9000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5
10000	14,7	14,7	14,7	14,3	14,0	14,0	14,0	13,8	13,6	13,5	13,3	13,1	12,8	12,6	12,5	12,5

Lambda target map for a N/A engine

Lambda Target map in A/F (MAP)

3D	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
800	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
1000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
1250	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
1500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
1750	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
2000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
2250	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
2500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
2750	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
3000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
3250	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
3500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
3750	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
4000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
4250	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
4500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
4750	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
5000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
5250	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
5500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
6000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
6500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
7000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
7500	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4
8000	14,7	14,7	14,7	14,7	14,3	13,8	13,4	13,0	12,5	12,1	12,0	11,8	11,7	11,6	11,4	11,4

Lambda target map for turbocharged engine

Correction map (Corr.Map1)

The A/F ratio feedback control corrects injection times so that the target values (specified in the target value map) are attained. The percentage that the A/F ratio feedback control must correct in order to realize the target values is recorded in a correction map. The values recorded in the correction map can be selected and send as a correction percentage to the injection map. Thus the map can be adapted to minimize percentage of the A/F ratio feedback control, which ensures optimum driving characteristics. Make sure that the engine runs smooth after the correction percentages are send to the injection map. After the percentages have been send to the injection map the entire correction map needs to be reset to zero. Select the control box 'clear lambda correction map' and press 'OK' twice.

Lambda Correction map in %

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
500	0	0	0	0	0	0	0	0	0	0						
1000	0	0	0	0	0	0	0	0	0	0						
1500	0	0	0	0	0	0	0	0	0	0						
2000	0	0	0	0	0	0	0	0	0	0						
2500	0	0	0	0	0	0	0	0	0	0						
3000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
6000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
6500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
7000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
7500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
8000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
8500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
9000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
9500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
11000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
11500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

(dialog box: ⦿ Send selected values to fuel map — Ok   Cancel)

Allowed band for A/F ratio:

Correction percentages are only recorded in the correction map if the A/F ratio value (lambda value) comes within a specific range of the desired value. This range can be adjusted in two settings. By choosing level 2, the correction value will be recorded in the correction map if the A/F ratio feedback value comes within 0.2 of the target (with level 1 ≤ 0.1). With level 2, a 95% accurate correction map is therefore created while a more precise one is created with level 1.
Recommended: Map the engine first on level 2. This way you can create the correction map faster.

Allowed band for correction map:

The 2 levels that can be selected here relate, in this case, to the deviation between actual and nominal rpm and TPS (value set in map). Correction values are only recorded in the correction map when the rpm and TPS comes within a specific range of the nominal value. With level 2, a 95% accurate correction map is therefore created while a more precise one is created with level 1.
Recommended: Map the engine first on level 2. This way you can create the correction map faster.
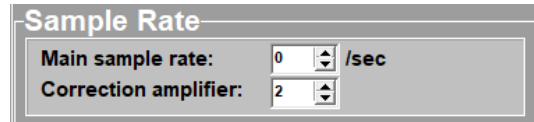
Sample rate

Main sample rate:

Specifies the number of corrections per seconds of the A/F ratio control.
Recommended corrections per second: 6 - 10.

Correction amplifier:

For input of the control amplifier gain. For a rapid correction to the desired target, the first step of correction must be larger. The gain factor can be entered here.
Recommended: 1 or 2.
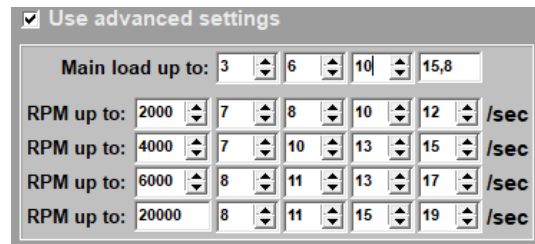
Advanced settings:

If the 'use advance settings' control box is selected, the 'advanced settings' menu must be set.
You can set here different sample rates for various RPM/Engine-load ranges.
In general with higher engine speeds and engine loads the sample rate can be set higher due to more combustions per second and higher exhaust gasflow.
If the sample rate is set too low, the lambda control does not reach the desired target in time. On the other hand when the sample rate is set too high the lambda control will get instable.
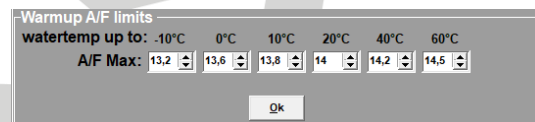
Warm-up A/F limits

At lower engine temperatures you can set an upper limit on air/fuel ratio. Lambda-control will, under these temperatures, not control the mixture leaner (higher A/F) than the values set in this table.

This can be used when KMS UEGO control is set active at cold engine/water temperatures to prevent the engine from stalling, by limiting the A/F ratio, when lambda control will try to reach a too lean target. Most petrol engines will not run on an A/F ratio of 14.7 (λ=1) below 60°Celsius.

3.4.1.9 Boost control

In this menu, the parameters for boost control can be set.

Solenoid off is:

If there is no current to the solenoid valve, the boost pressure will adopt either minimum or maximum pressure depending on the connection of the solenoid valve. Here you need to select the correct control boxes.
Tip: Using the max boost function sets up the pwm control in the following way: The higher pwm value the higher boost pressure.
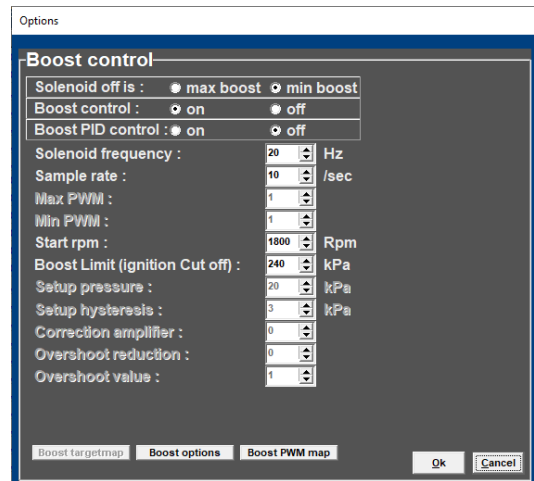
Boost control (on/off):

Here you can decide to switch the boost control on or off. If the boost control is activated in the hardware configuration, the boost pressure will be regulated by the PWM percentages in the PWM table.

Boost PID control:

Here you can select to activate the control to not only use the fixed PWM values from the PWM chart but PID control calculates an 'error' value between the measured and the target boost. The controller attempts to minimize the 'error' by adjusting the solenoid position untill the desired boost is reached. This control will only reach the set target pressure if the throttle position value is 15. If the throttle position value is not 15, this control will not be active. However, if the boost pressure exceeds the target pressure in spite of the specified PWM values, the control will intervene to prevent the boost pressure from increasing further.

Parameters Boost Control

Solenoid frequency :	20	Hz
Sample rate :	10	/sec
Max PWM :	1	
Min PWM :	1	
Start rpm :	1800	Rpm
Boost Limit (ignition Cut off) :	240	kPa
Setup pressure :	20	kPa
Setup hysteresis :	3	kPa
Correction amplifier :	0	
Overshoot reduction :	0	
Overshoot value :	1	

Solenoid frequency:

Each control valve has a specific frequency at which it operates best. This frequency can be entered here between 16 and 40 Hz.

Sample rate:

Specifies the number of measurements per second for detecting boost pressure. In case of control instability, you need to input a lower value. If the control system responds too slowly, a higher value has to be entered.

Max PWM:

A linear solenoid valve will only open at a certain pulse width and reach a maximum opening at a pulse width less than 100%. Here you need to enter the pulse width (as a percentage) above which the solenoid valve will open completely. – Only used for the Boost PID control

Min PWM:

Here you need to enter the pulse width (as a percentage) beneath which the solenoid valve will close completely. – Only used for the Boost PID control

Start RPM:

Here you can enter the rpm at which the control may activate. This helps avoid unnecessary operation of the solenoid valve at low revs.

Boost Limit (ignition cut off):

In case the boost pressure exceeds the target value (risk of engine damage), you can specify a limit with this parameter. When the boost pressure reaches this limit, ignition and injection will be interrupted.

Setup pressure:

To allow the turbo system to respond as quickly as possible but not overshooting the target, it is important that the PID control only activates above a certain boost pressure (the boost pressure should reach first a stable pressure with the fixed PWM value). Therefore the setup pressure (in kPa) should be kept slightly lower than the target boost pressure (recommended: 20 – 40 kPa below target pressure). From this setup pressure the PID starts to control the boost up to the target.
So it is important that boost pressure will reach setup pressure with the fixed PWM values, otherwise PID control will not activate!

Setup hysteresis:

Once the setup target pressure has been reached and the pressure consequently decreases, it is advisable not to switch off the control at once, but to allow for a certain pressure reduction prior to switching off. – Only used for the Boost PID control

Correction amplifier:

For input of the control amplifier gain. With a gain factor the first step will be larger to reach the target boost value faster. – Only used for the Boost PID control

Overshoot reduction:

Under certain conditions the boost pressure can exceed the set target pressure faster than normal. With this parameter you can enter the maximum boost pressure increase (in kPa) between 2 samples, before the turbo control intervenes to reduce turbocharging pressure. – Only used for the Boost PID control

Overshoot value:

If the boost pressure increase exceeds the range specified by overshoot reduction, the turbo control will require a certain gain factor to ensure a rapid reduction of the boost pressure to its target value. The gain factor can be entered here. . – Only used for the Boost PID control

Boost target map

Via this menu you can enter target boost pressures for separate engine speeds. This target will be used only when PID control is set active and TPS value is higher then 15. – Only used for the Boost PID control
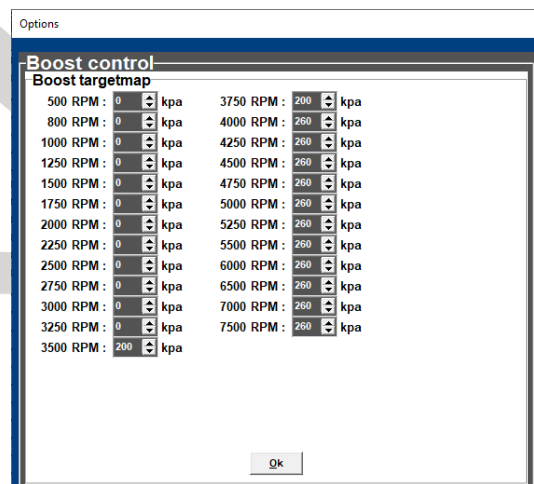
Boost PWM map

In this field you can specify for each throttle opening and rpm a fixed duty cycle percentage (PWM %) for operating the control solenoid valve. In other words, you can ensure that boost pressure becomes dependent on throttle opening. If the boost control is activated in the hardware configuration, the boost pressure will be regulated by the PWM percentages in this table. The values in this boost PWM map can be easily copied to the overboost PWM map by selecting the cells and choose 'copy boost to overboost map'. So the values in the overboost PWM map can easily be increased/decreased by a percentage over the boost PWM map values.

Boost options

Clicking the 'Boost options' tab gives you a pop-up screen where the overboost and boost-reduction settings can be setup.

Overboost settings

This system allows overboost for a limited time span. This rise above the normal boost pressure can be activated by various variables (refer to 'activation input').

Activation input:

In the pulldown menu you can select which variable will trigger overboost. Behind the variable the value can be set from which the overboost is allowed.
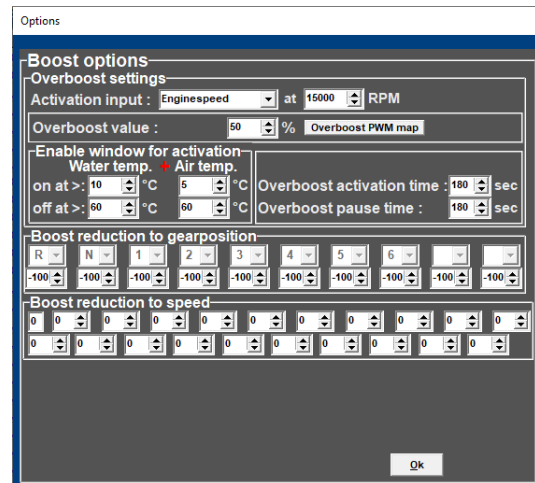
Overboost value:

When overboost is triggered, the boost pressure will rise above the target value by the percentage entered here.
Only when PID control is activated.

Overboost PWM map:

If overboost is active, the system will use the overboost PWM map.
The values in the boost PWM map can be easily copied to the overboost PWM map by selecting the cells and choose 'copy boost to overboost map'. So the values in the overboost PWM map can easily be increased by a percentage over the boost PWM map values.

 Enable window for activation

Here you can set the margins within overboost is permitted. This to prevent engine damage.

Overboost activation time:

Specifies the time span during which overboost functions are active after being triggered.

Overboost pause time:

To prevent the overboost from being activated too rapidly (after a preceding overboost), you can set a pause interval here before overboost can be triggered again.

Boost reduction to gear position

The system has the feature to reduce boost pressure at each separate gear (only possible if the gearbox is calibrated in the system). The values which can be set here are correction percentages on the actual used PWM-map.

Boost reduction to gearposition									
R	N	1	2	3	4	5	6		
-100	-100	-100	-100	-100	-100	-100	-100	-100	-100

Boost reduction to speed									
0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0
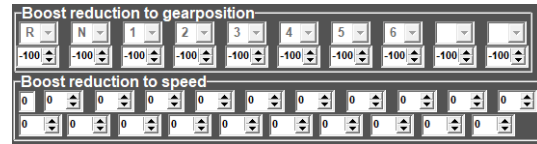
Boost reduction to speed

This function is only available in the MA6 and MD35.

3.4.1.10 A.L.S.

A.L.S. (Anti Lag System): This feature can be used in order to maintain boost pressure (only with turbocharged engines) during 'closed throttle' situations to eliminate turbo lag. With the help of an electronic air-valve which can make a bypass around the throttle body, the turbocharger can keep on pumping air into the engine.
To prevent the engine from over-revving the ignition can be retarded here at the different rpm levels. For cooling of the engine extra fuel can be added. To limit the boost pressure also a fixed PWM value can be set. The fuel enrichment and PWM boost are both percentages.
If using variable A.L.S. by connecting a potentiometer signal you can vary the PWM value from 0 to the value set here in the A.L.S. settings. The potentiometer must be in the range of 1 kΩ - 47 kΩ. The variable signal from the potentiometer must be connected analog aux input on pin 26 (connector 2). The 5V for the potentiometer can be branched from the 5V sensor supply on pin 12 (connector 2). The remaining pin of the potentiometer must be connected to the ground on pin 18 (connector 2).
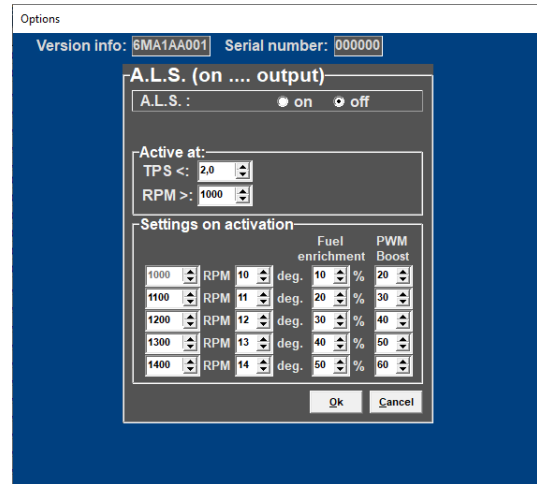
Warning:

When using the A.L.S. be aware of extreme wear and shortage of lifespan of the turbo, exhaust-valves, exhaust manifold etc.

3.4.1.11   AUX 1

The system features three extra outputs. These extra outputs can be separately activated via direct ground (up to 1A) or via relay. They can be used for shift indicators, water injection, cooling fan, Vtec, etc. There is a choice of several combinations of input quantity to activate the AUX output. The AUX output is activated when both the values set are exceeded. If 'none' is selected, this channel will be ignored.
A hysteresis can be set for each AUX output. This means that the switching ON value can be set higher than the switching OFF value. The advantage of this is that the output does not need to be switched on and off unnecessarily. An example is a cooling fan that activates at 90 degrees and deactivates at 85 degrees. You can name these AUX outputs freely with a maximum of 2 x 8 characters.

3.4.1.12   AUX 2

See section AUX 1

3.4.1.13   AUX 3

See section AUX 1

3.4.1.14 External Dashboard

The KMS Management system can sent all sensor values to an external dashboard, data-logger or Bluetooth dongle.

This data is being send over a canbus, you can set the speed of the canbus:
- 0,5 MHz
- 1 MHz

You can configure your dashboard or data logger so that it can read the KMS canbus, should you have any difficulties please contact our professionals for support.
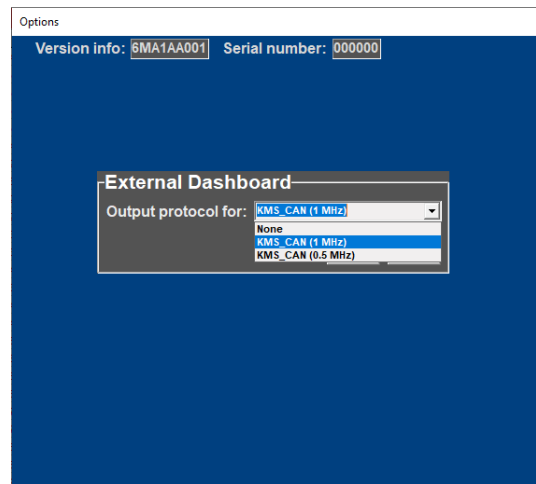
3.4.1.15 Remarks

This is room for making notes, for instance; engine specifications.
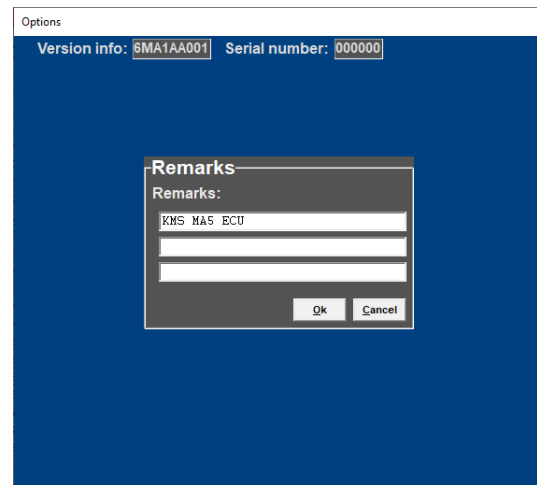
3.4.1.16 Communication port

Use the AutoSearch Com port to find the correct com port , once the correct com port has been found use save this setting by using the 'Save' button.

The "Open device manager" can be used to check which port is used by the MA5.

Please check the troubleshooting page should you have communication issues.
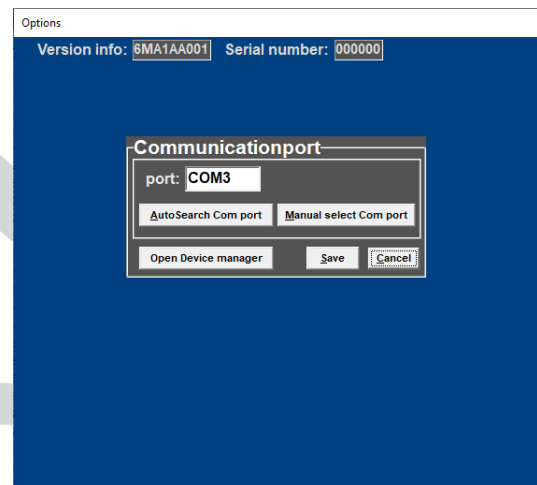
3.4.2 Output test

With this test function all final stages can be tested separately without the engine running. The choice is between continuous and pulsating testing, except for the coil test (pulsating only). When the coil outputs are being tested, the tacho output will also emit a pulse every 8 ms.

The option "Injector flow test" enables the injector output to be tested. A pulsating test lasts 1 minute, during which the injectors are activated for periods of 10 ms, alternating with rest periods of 10 ms. During a continuous test the injectors are continuously active for 1 minute. The fuel pump is switched on 10 seconds before the test is started, to ensure that the system is at operating pressure.
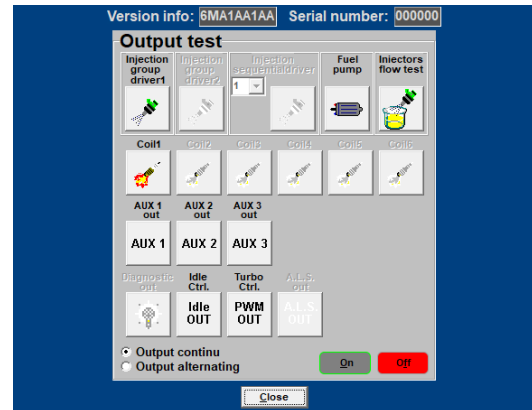
Warning:

When testing the injectors, do not allow the engine to flood – make sure the fuel pump is switched off!

3.4.3 Crankshaft sensor test

The crankshaft sensor function is used to check whether the crankshaft position sensor registers the correct number of teeth. The number of teeth shown should be 60 for a 60-2 toothed wheel and 36 for a 36-1 version.
If another reading is shown, check whether the sensor is correctly connected and properly mounted. Electronic interference can occur when the leads are not properly shielded or positioned close to the coil and spark leads. A sensor taking a reading from an external cog may have metal particles attached to it as a result of grinding or drilling. If a failure only starts occurring at higher engine speeds, it is likely that it is caused by sensor vibrations.
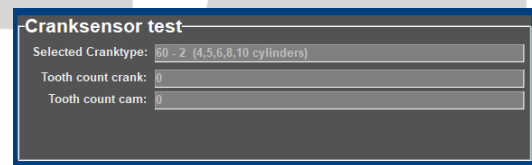
Warning:

Crankshaft position sensors have a highly sensitive core. If the sensor is dropped, the core may break as a result of which the sensor will give a weak or incorrect signal.
Electronic interference can occur when the leads are not properly shielded or positioned close to the coil and spark leads.

3.4.4 Motor + system diagnostics

In this page different parameters are displayed from wich the values have exceeded maximum or minimum, as well runtime of the ECU etc.

With 'save logfile' you can save the diagnostics on your computer. If the adress isn't changed the data will be stored in the KMS Management folder. The name of the log-file can be changed to whatever you want. Keep the extension .log.

You can load a previous log-file by selecting 'open log-file'. Then select the log-file in the folder where you stored the loge-file and op open it.

Under 'reset all diagnostics' de diagnostic trouble codes can be reset. If these buttons are not visable make sure you have ticked the box for "Motor + system diagnostics resetable" , see Change user access level

Runtime

Here you can check the operation times of the ECU and engine.

ECU: Indicates how long the ECU was powered.
> 500 rpm 1: Indicates the running time of engine above 500 rpm.
> 500 rpm 2: Indicates the running time of engine above 500 rpm.

Under 'reset runtime > 500 rpm 2' the runtime > 500 rpm 2 can be reset. The 'runtime > 500rpm 1' as well as 'runtime ECU' cannot be reset.

Over-revving of the RPM limiters

In this part you can see how many crank turns the engine exceeded the rpm limiter.
Highest rpm shows the highest rpm that was measured.

Crank sensor

In the crank sensor part it is visible how many times 1 or 2 extra tooth/teeth were counted or 1 or 2 extra tooth/teeth were missing.

For example when using a 60-2 trigger wheel. When the system diagnostics shows 1 extra tooth on tooth count, it means that the crank sensor measured a 61-2 trigger wheel. When the system diagnostics shows 2 missing tooth on tooth count, it means that the crank sensor measured a 58-2 trigger wheel.

Missing or having extra teeth can lead to igniting a the wrong moment and can even lead to misfires.

Oil pressure

The minimum oil pressure can be set here for different rpm's. This has to be setup before, because afterwards when the fault is set in the diagnostics you can't change it anymore, or else the diagnostic data will be lost. When you set the oil pressure, the changes you have made have to be saved to the ECU. The management software will automatically ask if you want to save the changes you made when you close the system diagnostics screen.
If the oil pressure is below the in the rpm range specified oil pressure time will start counting until the specified oil pressure is reached.

The lowest oil pressures measured for the different rpm ranges are shown.

Water temperature sensor

This part is for the diagnostics of the water temperature sensor or measurements from the sensor. The water temperature and engine load have to be setup before, because afterwards when the fault is set in the diagnostics you can't change it anymore. If you do change it, the diagnostic data will be lost. The changes you made have to be saved to the ECU. The management software will automatically ask if you want to save the changes you made when you close the system diagnostics screen. The maximum water temperature that was reached is shown.

Air temperature sensor

This part is for the diagnostics of the air temperature sensor or measurements from the sensor. The air temperature and engine load have to be setup before, because afterwards when the fault is set in the diagnostics you can't change it anymore. If you do change it, the diagnostic data will be lost. The changes you made have to be saved to the ECU. The management software will automatically ask if you want to save the changes you made when you close the system diagnostics screen. The maximum air temperature that was reached is shown.

Throttle Position Sensor

This part is for the diagnostics of the throttle position sensor or measurements from the sensor.

MAP sensor

The time the MAP-sensor reaches a voltage lower than 0.2V or a voltage higher than 4.8V will be recorded.

Battery voltage

The time the battery voltage reaches a voltage lower than 11V or a voltage higher than 15V will be recorded.

Air pressure sensor

The lowest and highest barometric air pressure are shown here. Only active when a barometric sensor is connected or present on the main board.

Overflow injection time

You get overflow of injection time when one injection takes more time than the time for two rotations. The time of these two rotations is the maximum injection time because the upcoming rotation is for the next injection.

For example an injection time of 23 ms and an engine speed of 6000 rpm. The time of 2 rotations = 1/(rpm/minute)x2 = 1/(6000/60)x2 = 20 ms. The overflow is 23 – 20 = 3 ms.

When choosing injectors it's important that the flow is high enough so that injection time doesn't occur. When there is a correction on water temperature injection time overflow can occur when the injector flow is to narrow.

Lambda control

The total time that the maximum % increase or decrease in fuel has been reached is recorded here as MaxIncLambda or MaxDecLambda. The values for maximum % increase in fuel or maximum % decrease in fuel are set in Lambda Control (see section Lambda-control).

The time behind MaxIncLambdaError or MaxDecLambdaError is the total time Lambda control was shut down as a result of maximum time at increase or maximum time at decrease in fuel. The time lambda measures maximum increase or decrease before shutting down lambda control can be set as Max time at max increase or Max time at max decrease in Lambda Control (see section Lambda-control).

5V sensor supply

The time the 5V sensor supply is less than 4.8V is recorded here. Also the lowest sensor supply voltage is shown here.

ECU

System status indicator (for manufacturer only).

3.4.5 Change user access level

Determines security level and access restriction by setting a password.

Motor + system diagnostics visible: This menu is displayed

Motor + system diagnostics resettable: Reset from menu possible.

ECU settings read only: Settings are displayed but not adjustable

Display dashboard only: Only the communication bar is displayed (no maps)

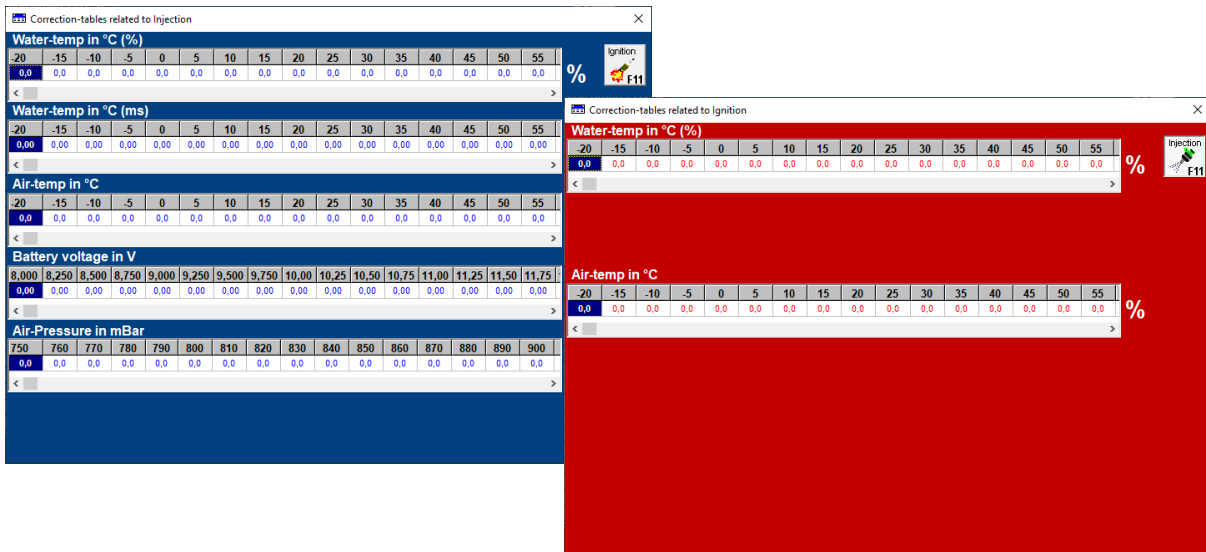No access to ECU: No access to ECU

The standard password in the system can be changed to a password you like.
The standard password is **kms**

To save the changes made 'click Send tot ECU'
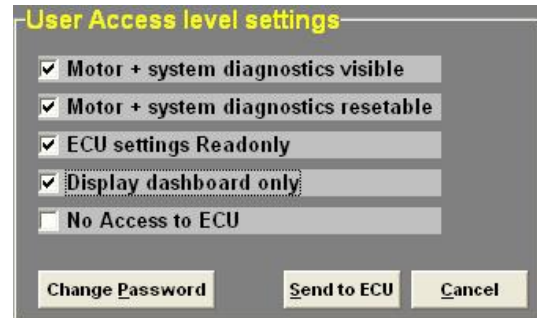
3.5 Correction tables

By clicking this function, correction tables are displayed that allow you to correlate ignition/injection to certain sensor values.

Function key F11 switches between injection correction charts and ignition correction charts.

Coolant temperature correction

These tables are used to enter figures that indicate the relative richness or weakness (over the entire injection diagram in % and/or ms) at readings that are within the range of the coolant temperature sensor. You can use the diagram in, or the diagram in ms or even both at the same time.
This enables cold start enrichment to be achieved and it can also be used as a safeguard against overheating, by providing enrichment at unduly high coolant temperatures. Cold start enrichment is essential at low engine temperatures, because the fuel condenses against the cold cylinder walls and is forced out of the exhaust without having been burned. As a result, the mix becomes too weak, so that the engine will hesitate. To compensate for the loss of fuel at low engine temperatures, more fuel will have to be injected.
There is also an option to completely cut off the injection so no fuel will be injected. If you insert exactly -100% in the water temp. correction fields, fuel will cut off completely.

In the ignition correction table you can enter percentages for more/less pre-ignition. This allows improvement of cold starting abilities for example.

Air temperature correction

Here figures can be entered that indicate the relative richness or weakness (over the entire injection diagram in %) at readings that are within the range of the air temperature sensor.
As air density is dependent on temperature, the quantities of fuel to be injected will at low temperatures be larger than at high temperatures. This table can also be used to offer protection when the inlet temperature is excessively high, by providing extra enrichment.
In the ignition correction table you can enter percentages for more/less pre-ignition. For example, this helps protect turbo engines from knocking when intake temperatures become too high.

Battery voltage correction

The battery voltage correction is used to compensate for the opening loss time of an injector. The opening loss time is dependent on the battery voltage and may vary from 1.8 ms at 8V to 0.4 ms at 16V. When battery voltage correction is not applied, the mix will weaken when the battery voltage decreases, with the risk of engine damage. In this table this effect can be compensated for by matching the injector opening time to the battery voltage. The correction values are indicated in ms per injection. For instance, 0.68 ms will be added to the duration of injection when the battery voltage is 12.6V. The table is suitable for injectors with a resistance of 12Ω to 15Ω.

Atmospheric pressure correction

If you use an internal or separate atmospheric pressure sensor, you can set correction percentages for ambient pressure levels in this table.

## 3.6 Idle control

This function (idle-control) will show tables and parameters, where you can adjust the fuelling in ms, ignition in degree advance and opening of the idle-valve in %. (500-1250rpm)
The function is turned on and off when the conditions are set up correctly, please see the next chapter.

Idle-control options

Settings:

Solenoid frequency is programmable in this system.
Active if: Here you can set when the idle-control is active. It activates under a here specified engine speed an engine load. When idle-control is active the fuel and ignition values will not be used from the main maps, but from the idle maps.
If the KMS idle-control valve is connected, you can set the opening percentage in the idle-valve table. For low water temperatures you can increase the idle-valve opening. You can set up 3 different temperatures between the increase takes place.
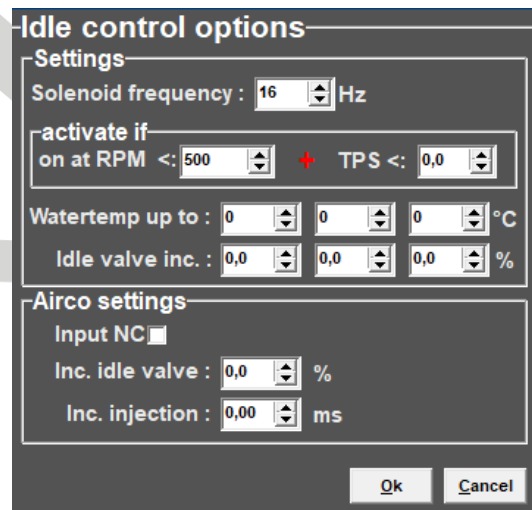
Airco settings:

The system can compensate (extra air and fuel) when air-conditioning system is activated.
Tick the box when the airco switch is normally closed. The airco activating signal from the pump needs to be connected on the powershift input pin. This is pin 1 on connector 2. The maximum current on the powershift input pin must not exceed 60mA. With a 12V sensor a resistor of ±1.0kΩ can be used between the signal wire to limit the current.
When the airco is activated on idle extra air and fuel is needed to keep the engine running properly. This is because of the friction in the pump when pumping the Freon gas. The extra air can be delivered by opening the idle valve. The percentage that the idle valve opens can be set up as Inc. Idle valve. The extra fuel needed for the extra air can be set up as Inc. Injection this is in ms.

3.7 Up / down load function

When data is changed or downloaded to the system, the screen will show the text 'DATA IS NOT LOCKED !!!'. At the same time, the silver-colour bar of the diagram will change to a yellow color. This is to indicate that the changes have not been saved yet. Save the changes by pressing the F7 function key or the key combination Alt+L.

KMS Injection-Map	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
500	6,49	9,12	11,20	11,60	12,60	13,20	13,40	13,40	13,35	13,50	13,45	13,40	13,45	13,30	13,05	12,80
1000	5,05	6,85	9,94	10,82	11,80	12,44	12,69	13,00	12,95	12,96	13,13	12,86	12,82	12,85	12,65	12,85
1500	4,70	6,70	8,79	10,34	11,19	11,45	12,08	12,47	12,37	12,43	12,52	12,53	12,41	12,49	12,47	12,79
2000	4,22	6,55	8,79	9,75	11,00	11,70	12,67	13,27	13,26	13,49	13,31	13,24	13,31	13,28	13,15	13,43
2500	3,72	6,09	8,51	9,40	10,91	11,87	13,00	13,60	13,77	13,84	13,81	13,86	13,89	13,73	13,87	13,78
3000	3,39	6,26	8,42	9,34	10,45	11,69	12,90	13,64	14,17	14,40	14,43	14,46	14,39	14,42	14,45	14,72
3500	1,00	5,90	8,04	9,07	10,11	11,54	12,68	13,72	14,36	14,50	14,85	14,69	14,73	14,77	15,11	15,59

When the **Unlocked** box is clicked, the changes will be saved. If saving is successful, the box will automatically change to **Locked**. Once again, if UNLOCKED is not clicked after the program has been changed, the changes in the system will be lost when the power supply to the system is broken.

3.8 Lambda function

This function key allows temporary activation/deactivation of the air fuel ratio feedback control. However, the control will resume if the system has been without voltage or if the F8 key is pressed again.

3.9 Interpolation function

With this key the interpolation between the boxes can be switched on or off. When the interpolation function is on, interpolation to the surrounding boxes will take place during engine operation, taking account of engine speed and engine load. When the interpolation function is off, there will be no interpolation to adjacent boxes, but the value shown in the box matching the situation in which the system is functioning at that moment will be adhered to.

3.10 Online / Offline


communication is offline
Press F10 for online

Function key F10 offers the choice of working off-line or on-line. It switches communication with the system on or off. Communication will also be stopped when the power supply to the system is broken. If there is no communication, a red bar will appear at the bottom of the screen. To resume the communication with the system, function key F10 should be pressed. A menu will appear offering a choice between loading the file on the PC to the system and loading the file in the system to the PC. There will still be the possibility of breaking the communication again.

Warning:

Make sure that the battery of the vehicle supplies more than 10V. If the battery doesn't exceed 10V the changes you made to the ECU will not be saved.
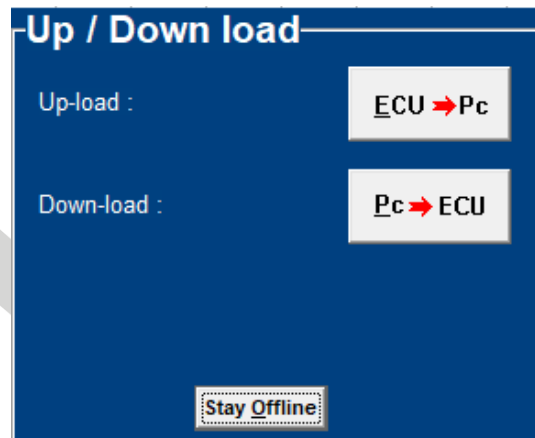
Warning:

Make sure you press the correct button:
ECU->Pc downloads the data from the ecu connected to the PC. **Shortcut: ALT+E (or ALT+S used in old versions)**

PC->ECU downloads the data from the PC to the connected ECU. Be careful with using the PC->ECU button, after download and locked you will lose the data that was in the ECU. **Shortcut ALT+P**
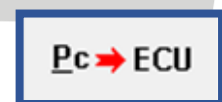
Tip: On vehicles with an ignition lock switched in such a way that the power supply to the system is cut off when the engine is started, always download the data from the PC to the system (as in the PC the modified data will not get lost when the power supply to the system is broken). This is of course only necessary if the data has not been saved to the system.

3.11 Switch Injection/Ignition

This function key is used to toggle between the injection diagram (blue) and the ignition diagram (red).
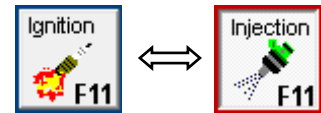
3.12 Help

This function key gives access to the manual, this can be opened using acrobat reader. The latest version can be found on our website: kms.vankronenburg.nl/downloads.

3.13 Communicationport

This function can be used to find the connected communication port on your computer with the MA5 ecu, if none is found or selected, please use the Autosearch Com port button to find the com port that is used for the connection.
Remaining shortcuts
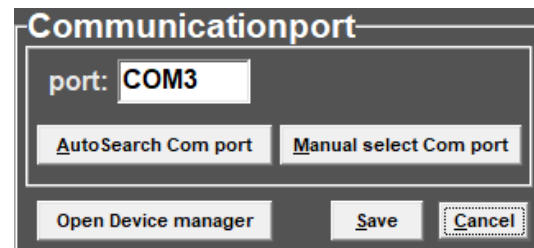
3.14 Shortcuts

To work quicker and easier there are several shortcuts created that can be used, find below an overview of all shortcuts:.

ALT + H = Shortcut overview
ALT + R = Show Row in Graph
ALT + C = Show Column in Graph
ALT + B = Show Battery voltage in Graph
ALT + I = Show Inlettemperature in Graph
ALT + W = Who Watertemperature in Graph
ALT + A = Show Air pressure in Graph
ALT + T = Show Lambda correction table
ALT + E = Upload ECU to PC
ALT + S = Upload ECU to PC (used in old versions)
ALT + P = Upload PC to ECU
ALT + L = Lock program in system
ALT + F4 = Close active window

ALT + R ---> Show Row in Graph
ALT + C ---> Show Colomn in Graph

ALT + B ---> Show Battery voltage in Graph
ALT + I ---> Show Inlettemp in Graph
ALT + W ---> Show Watertemp in Graph
ALT + A ---> Show Air pressure in Graph

ALT + T ---> Show Lambda corrections tabel 1
ALT + Y ---> Show Lambda corrections tabel 2

ALT + E ---> Upload   ECU to PC
ALT + P ---> Download   PC to ECU

ALT + L ---> Lock Program in System

ALT + F4 ---> Close active window

4 Programming

Before programming is started, all connections and sensors must be checked. Look at the communication bar to check the sensors for correct functioning and setting.
If everything is in good working order, the programming of the diagrams can be started.
There are four ways of changing the values shown in the diagrams:

- Manual changing boxes
- Bar charts adjustment
- Changing 3D graph
- Loading the correction maps (only injection)

4.1 Manual changing boxes

By checking a control box, the relevant parameter can be set manually. If a control box has been selected, an edit menu will appear that allows you to change the selected values in various ways.

By selecting two separate rows or columns the in between values can be "levelled" with the use of the horizontal or vertical interpolation function.

After selecting multiple boxes the copy or paste function can be used to copy data, also from other KMS mappings.
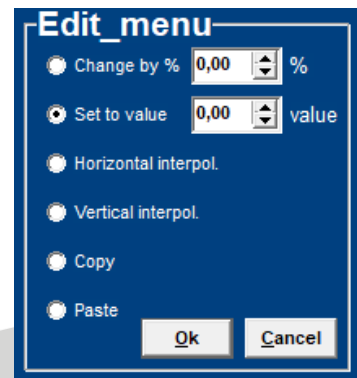
4.2 Bar charts adjustment

The columns or rows of the diagrams can also be shown in the form of bar charts. The bar charts will appear when an engine speed or engine load value is clicked. If an engine speed is clicked, a bar chart will appear showing all the values related to that engine speed.
If an engine load value is clicked, a bar chart will appear showing all the values related to that engine load value. Access to the bar charts can also be obtained by pressing the ALT + C keys or the ALT + R keys simultaneously. The thin yellow line in the graphs of the injection diagram indicates the maximum duration of injection for the engine speed concerned. If the yellow line is exceeded, injection time overflow occurs.

It is also possible to modify the diagram values in the bar charts by using the arrow keys, or the arrow keys in combination with the Ctrl or Alt key. The left/right arrow keys can be used to move through a column or row. When the upward or downward arrow key is used, the value will go up or down 0.10 with each touch of the key. If the Alt key is pressed simultaneously, the value will change 0.01 per touch and if instead of the Alt key the Ctrl key is pressed, the value will change 1.00 per touch.

When the engine is running, the space bar can be touched to go automatically to the relevant value in the bar chart (matching the current situation of the engine), even when this value is at another engine speed or engine load.
To go to another engine speed or engine load, use the Page Up / Page Down keys.
The correction tables can also be shown in the form of a bar chart if a correction figure is clicked. And here can also the arrow keys be used to change the values.

4.3 3D graph changing

The combination of columns and rows of the diagrams can also be shown in the form of one 3D graph.
You can go to an engine speed-engine load by moving the yellow spot using the arrow keys.
When the Ctrl key is pressed simultaneously with upward or downward arrow key, the value will go up or down 1.00 with each touch of the key. If the Shift key is pressed simultaneously, the value will change 0.10 per touch and if instead of the Shift key the Alt key is pressed, the value will change 0.01 per touch.
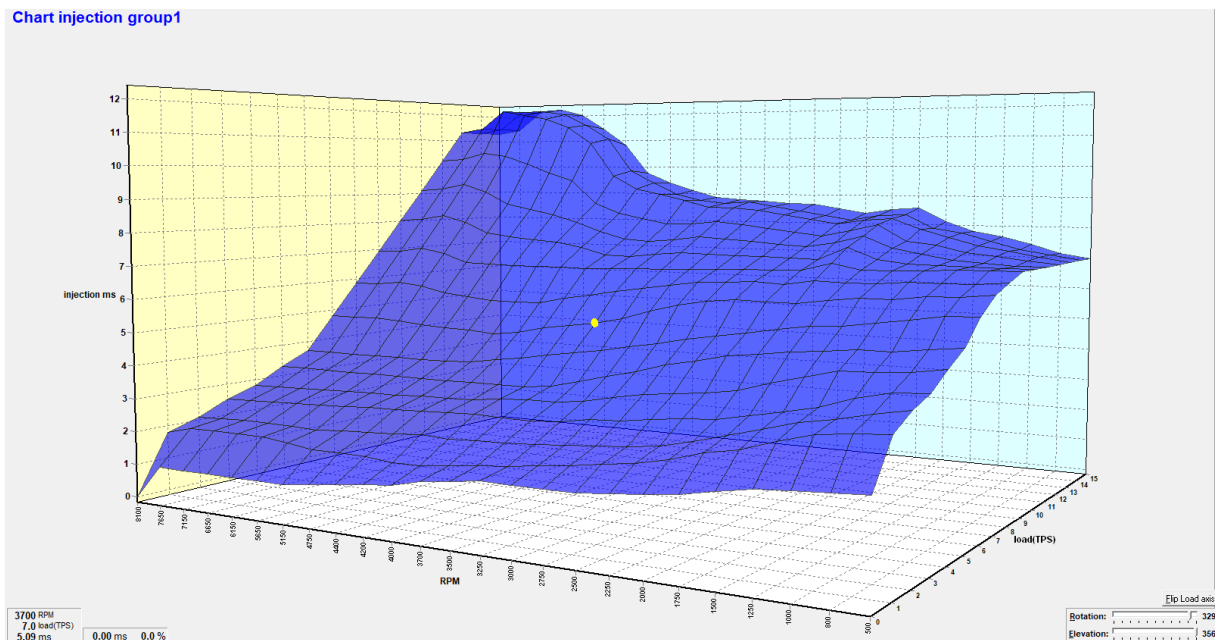
4.4 Loading correction maps

If all the conditions are met for the lambda control to properly function.
Conditions:
- Water temperature above 60 Degrees (if installed)
- No faults active that are set up under Lambda control - Fault settings
- Engine speed doesn't fluctuate too much
- Lambda control switched on under Lambda-control - Lambda control on

Then the lambda control will fill the correction map Lambda-control - Corr.Map1
Opening this map (quick key Alt+T) shows all the adjustments performed in % by the lambda control to make sure the target lambda value has been achieved.

By selecting one or several boxes an option menu appears:
With pressing Ok these values will be copied to the injection map, altering the current values.

After these values have been copied to the injection map its wise to control the injection table and make sure this is
smooth, check the previous chapter 3D graph changing how to alter these values.

5 Hardware installation

To guarantee that the system functions properly, it is of utmost importance to adhere to the instructions given below.

Fitting the ECU

It is important that the ECU should be fitted in a dry and not too hot place. When fitting it, make sure that the USB-C panel mount connector can be installed/ reachable. This is needed for communication with the ECU

Connecting the communication cable

Installed in the basic loom is a USB-C panel mount connector. Use a standard USB-C cable to connect the ECU to your computer.

5.1 ECU specifications

Supply voltage 8.5 - 16V
Power consumption 200mA at 12 V (average 120mA)
5V supply to sensors can have in total a maximum of 30mA.

Inputs:

Inputs are protected up to 50V.

Input for coolant and air temperature is suitable for an NTC-sensor as standard.
(2.2kΩ at 25° Celsius)

Input for engine load is suitable for potentiometers, air mass meters and map sensors with an output
between 0 and 5V.

Outputs:

Injector output can deliver at most 7A at 12V (for instance 6 injectors with a resistance of 16Ω)
Shift-lamp, AUX, cooling fan and fuel pump outputs: max. 1A at 12V per output

Dimensions:

LxWxH: 117 x 86 x 38 mm
Mounting center to center: 106 mm
Weight: +/-300 gram

6 Troubleshooting

Fault	Possible causes	Solution
No communication between PC and system	- No power supply to the system	- Switch the contact on or check the fuse
	- Defective or incorrect communication cable	- Use a USB A Male – USB C Male data cable
	- Cable connected to wrong COM port	- Connect cable to COM3 or select another COM port; see section Communicationport
	- No Admin rights within Windows	- Restart the software by right clicking the executable and "Run as administrator", if this solves it, change this in the properties; compatibly; Run this program as an administrator.
	- Com port numbers all used, the software has a maximum of 10.	- Disconnect the ecu, under the "Window" button you can find: Run (if windows is in English), this opens a command in which you can type: devmgmt.msc this opens the Device manager. Under View select "Devices by type" and "Show hidden devices". In the main window open the "Ports (Com & LPT)" tree and delete all the devices shown here that are grey. Reconnect the ecu.
Engine does not start	- No engine speed signal	- Check the crank sensor and wiring
	- Crank Type set is not correct	- See section RPM pickup
	- Start-up menu settings are not correct	- Set duration of injection to the correct value
Poor engine starting when the engine is cold	- Engine temperature correction table not correctly set	- Set correction table correctly

Poor accelerator to engine response	- Incorrect setting of acceleration enrichment	- Adjust values in throttle pump effect menu
	- Defective engine load sensor	- Check whether the engine load indicated on the dashboard changes evenly when the accelerator is slowly pressed and depressed
		- See paragraph Engine load sensor
	- Engine load sensor not calibrated	
Temperature reading gives incorrect value	- Wrong type of NTC temperature sensor	- Fit the correct KMS temperature sensor;
		- Check the wiring
Temperature reading gives --- in the communication bar	- Sensor not connected or short circuit in sensor wiring	
Engine load, Auto calibration gives message 'warning range too small'	- Sensor range too small or potentiometer connected incorrectly	- Check the wiring - Fill in the values of the engine load sensor manually
Auto calibration gives message 'warning signal reversed'	- Throttle valve potentiometer turns in the wrong direction	- Interchange the earth and 5V wiring of the potentiometer
Auto calibration gives message 'engine load sensor not connected'	- The engine load sensor signal does not change	
	- Interruption in potentiometer signal wiring or potentiometer does not turn when the throttle valve is opened	
Only coils 1-4 give ignition while having set up a 8 cylinder engine.	- Dis coil box not ticked	- See paragraph RPM pickup
Fuel pump relay doesn't switch	No engine speed detected	See "Engine does not start"
	Faulty relay	Check relay

Lambda control doesn't turn on at idle	According to "Fault settings" a possible fault is occurring	Check the fault settings, for example the minimum fluctuation at startup, see Lambda-control
	A faulty lambda sensor is detected	Check the led light indication of the Lambda/UEGO controller
	Unstable running engine	Adjust the injection, ignition timing and air flow
	Lambda sensor isn't warm fast enough to start measuring while the engine has just started	Under Lambda-control change the "delay from start to on" to a longer period

7 Specifications

Minimum system requirements:

Windows 95, 98, 2000, NT, ME, XP, Vista, 7, 8 and 10.
Internal memory 32Mb
Screen resolution 1024x768
Standard USB port
Latest Adobe Acrobat reader, can be downloaded from our website:
https://kms.vankronenburg.nl/downloads

8   Appendix 1: Trigger pattern drawings

FORD 36-1
engine in TDC
reference point

honda bike engine 4 cyl.
reference min 60 max 70
engine in TDC
reference point

bosch 60-2
engine in TDC

reference point

Toyota 36-2
engine in TDC

reference point

renault / rover 4 cyl. with distributor
engine in TDC

reference point

rover k series
engine in TDC

reference point